

– weishaupt –

product

Information on gas, oil, and dual-fuel burners



WM 30 for gas, oil, and dual-fuel

WM 30 monarch® burners (350–6200 kW) • powerful and versatile

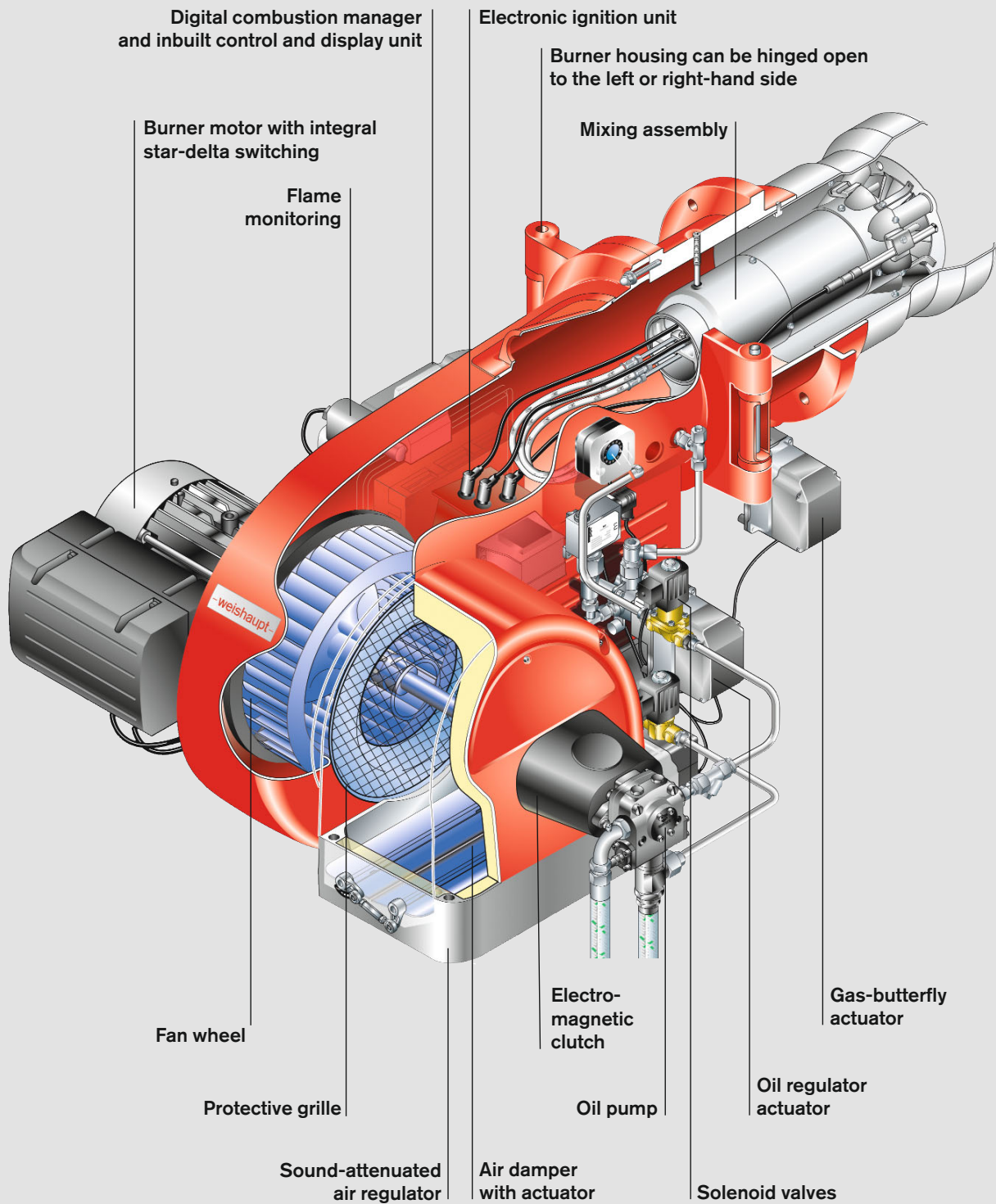
Progress and tradition: The latest monarch[®] burner



The monarch[®] trademark has stood for power and quality for more than 60 years

For more than six decades, Weishaupt's monarch[®] series burners have been used on a wide variety of heat generators and industrial plant, and their success has helped underpin Weishaupt's outstanding reputation.

The latest monarch[®] series is writing the next chapter in this success story. The combination of state-of-the-art equipment and a compact design makes these powerful burners suitable for a wide range of applications.



Digital

Digital combustion management means optimal combustion figures, continuously reproducible setpoints, and ease of use.

Weishaupt WM 30-series burners are equipped as standard with electronic compound regulation and digital combustion management. Modern combustion technologies demand a precise and continually reproducible dosing of fuel and combustion air. This optimises combustion efficiency and saves fuel.

Simple operation

Setting and control of the burner is achieved using a control and display unit. This is linked to the combustion manager via a bus system, enabling the user-friendly setting of the burner.

Flexible communication options

The integrated interface enables all necessary data and functions to be relayed to a master control system. If required, a modem can be installed to allow for remote operation, monitoring, and diagnosis.

Bus communication with external controls and building management

Several bus systems are available if data from the burner are to be exchanged with a PLC unit, or if control of the burner is to be integrated with a building management system.

For the control and management levels, Weishaupt offers ProGraf NT, a real-time software product that meets any and all requirements.

Technological edge

Digital combustion management makes burner operation simple and reliable.

The most important advantages:

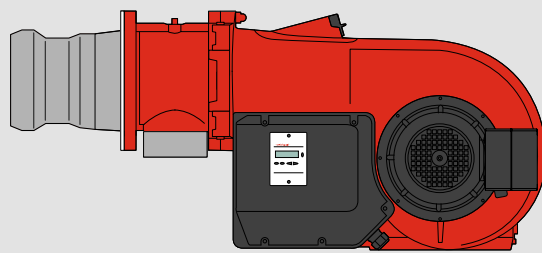
- No additional burner controls are necessary as control is effected by the combustion manager. The only additional requirements are a motor protection switch for the burner motor and external control fuses.
- Reduced installation expense. Each burner is factory tested and supplied as a complete unit.
- Commissioning and servicing takes less time. The burner's basic parameters are set at the factory. The combustion manager's menu-driven commissioning program is used to run through the final site-specific adjustments and the combustion emission checks.

Digital combustion management Features	W-FM 50	W-FM 54	W-FM 100	W-FM 200
Single-fuel operation	●	–	●	●
Dual-fuel operation	–	●	●	●
Intermittent firing	●	●	●	●
Continuous firing >24 h	● ²⁾	–	●	●
Flame sensor for intermittent firing	ION/QRA2/QRB	QRA2	ION/QRI/QRB/QRA	ION/QRI/QRB/QRA
Flame sensor for continuous firing	ION	–	ION/QRI/QRA 73	ION/QRI/QRA 73
Maximum number of actuators	2	3	4	6
Actuators with stepping motors	●	●	●	●
VSD available	●	●	–	●
O ₂ trim available	–	–	–	●
Gas valve proving	●	●	●	●
4–20 mA input signal	●	●	○	●
Integrated, self-checking PID controller for temperature or pressure, 0 / 2–10 V and 0 / 4–20 mA included	–	–	○	●
Removable ABE control unit (max. length of connecting line)	20 m	20 m	100 m	100 m
Fuel consumption meter (switchable)	● ¹⁾	● ¹⁾	–	●
Combustion efficiency display in conjunction with O ₂ trim	–	–	–	●
eBUS / Modbus RTU interface	●	●	●	●
PC-supported commissioning	●	●	●	●

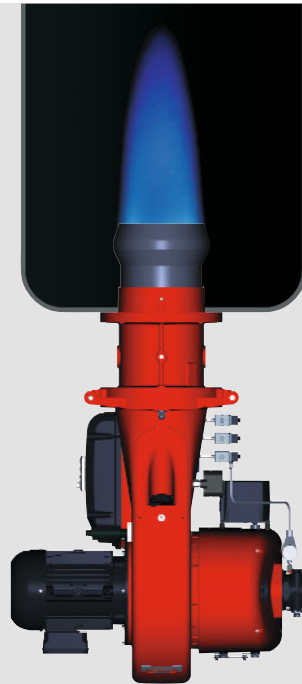
● Standard
○ Optional

Please enquire regarding connections available for additional functions, e.g. flue gas dampers, oil shutoff assemblies, etc.

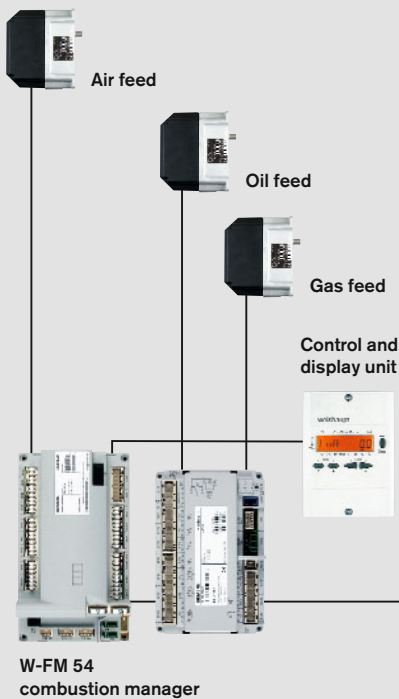
¹⁾ Not in conjunction with VSD
²⁾ Gas burner with ionisation probes only



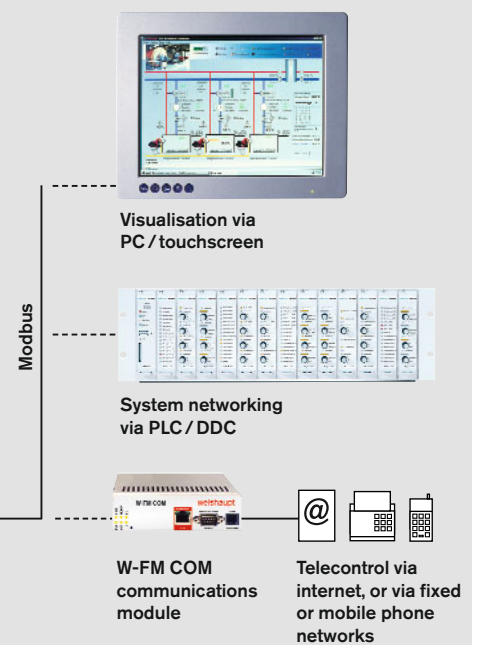
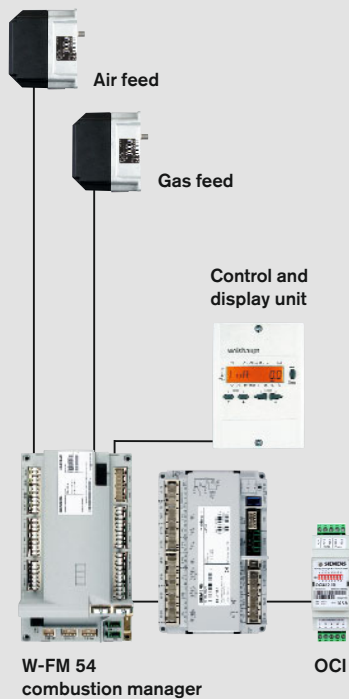
Burner with digital combustion management



ZM-R version



ZM-T version



Schematic representation with W-FM 54

Compact and quiet

The latest Weishaupt WM-series monarch® burners are compact, powerful, and quiet. They are writing the next chapter in the 60-year-long success story of the legendary monarch® series.

Futuristic fan technology

From the very earliest stages of burner development, particular emphasis was placed on a compact, aerodynamic design and low operational noise levels.

To realise this goal a completely new air inlet and air damper control were developed. This special housing design with its self-opening air inlet and the new air-damper technology result in increased fan pressure and thus in greater capacity despite the burner's more compact form.

Air damper control provides a high degree of linearity even at the lower end of the burner's operating range and, combined with the sound-attenuated air inlet which is included as standard, ensures quieter operation.

Fast commissioning, simple servicing

All WM 30 burners are delivered with the mixing assembly preset for the required output of the burner. A final adjustment is made using the combustion manager's menu-controlled commissioning program.

All of the burner's components, such as the mixing assembly, air damper, and combustion manager, are readily accessible despite its compact form. This enables maintenance and servicing work to be carried out quickly and easily, aided by the standard hinged flange which provides a perfect servicing position.

Adjustment to suit different combustion chamber conditions can easily be made with the burner in its installed position. The integral sightglass enables ignition behaviour and the flame to be observed.

Control

The following methods of regulation are available for Weishaupt WM 30 burners:

Gas: Sliding-two-stage or modulating (ZM), depending on the method of load control employed.

Oil: Three-stage or two-stage with low-impact start or changeover (T). Sliding-two-stage or modulating (R), depending on the method of load control employed.

The output of a modulating burner is matched – within its operating range – to current heat demand.

These multiple control options make the burner suitable for a wide range of applications and ensure a gentle and problem-free start up, along with a high degree of operational reliability.

Various burner versions are available to meet differing emission limits and operational requirements:

ZM version

Burners with the standard, advanced-design mixing assembly for installations with Class 2 oil and gas-side NO_x emission limits.

LN version

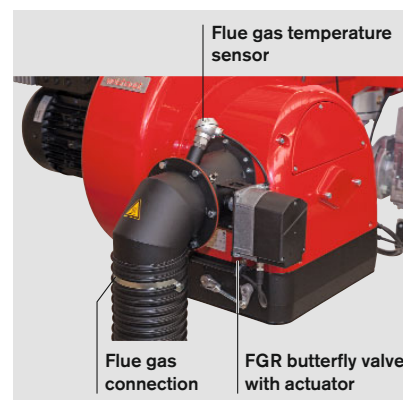
Low-NO_x gas burners for installations with Class 3 NO_x emission limits. The reduction in NO_x is achieved through a more intensive recirculation of the combustion gases in the combustion chamber. Good emissions depend on combustion chamber geometry, thermal loading and on the combustion system (three-pass or reverse-flame).

3LN version

Low-NO_x gas, oil, and dual-fuel burners with multiflam® mixing assemblies that generate emissions below Class 3 NO_x limits for both gas and oil. The burners' very low NO_x emissions are achieved using a special fuel distribution system. 3LN-version burners can fire natural gas, LPG, or light oil, and are suitable for use on three-pass and through-pass boilers.

Reduced NO_x emissions with flue gas recirculation (gas burners)

Where stringent emission limits for oxides of nitrogen are in force, Weishaupt's multiflam® mixing assemblies for gas-fired burners can be combined with flue gas recirculation. Weishaupt takes advantage of the special properties of the flame geometry, and with it the adaption to the combustion chamber, to reduce NO_x levels.



Air inlet housing with factory-preassembled flue gas recirculation components

Fuels

Natural gas
LPG
Light oil (35 s gas oil)
10 % biodiesel blends (B10)

The suitability of fuels of differing quality must be confirmed in advance with Weishaupt.

Applications

Weishaupt WM 30 burners are suitable for intermittent firing and continuous firing on:

- EN 303-compliant heat generators
- LTHW boilers
- HTHW boilers
- Steam boilers
- Air heaters
- Certain process applications

Permissible ambient conditions

- Ambient temperature
 - 15 to + 40 °C for gas firing
 - 10 to + 40 °C for oil firing
- Maximum 80 % relative humidity, no condensation
- The combustion air must be free of aggressive substances (halogens, chlorides, fluorides etc.) and impurities (dust, debris, vapours, etc.)
- Adequate ventilation is required for operation in enclosed spaces
- For plant in unheated areas, certain further measures may be required

Use of the burner for other applications or in ambient conditions not detailed above is not permitted without the prior written agreement of Max Weishaupt GmbH. Service intervals will be reduced in accordance with the more extreme operational conditions.

Protection Class

IP 54 per EN 60529.

Standards compliance

The burners are tested by an independent body and fulfil the applicable requirements of the following European Union directives and applied standards:

EMC EMC Directive

2014/30/EU

Applied standards:

- EN 61000-6-1 : 2007
- EN 61000-6-2 : 2005
- EN 61000-6-4 : 2007

LVD Low Voltage Directive

2014/35/EU

Applied standards:

- EN 60335-1 : 2010
- EN 60335-2-102 : 2010

MD Machinery Directive

2006/42/EC

Applied standards:

- EN 267 Annex J,
- EN 676 Annex J,

GAD Gas Appliance Directive

2009/142/EC

Applied standards:

- EN 676 : 2008

PED¹⁾ Pressure Equipment Directive

2014/68/EU

Applied standards:

- EN 267 Annex K,
- EN 676 Annex K,
- Conformity assessment procedure: Module B

The burners are labelled with

- CE Mark,
- CE-PIN per 2009/142/EC
- Identification No. of the notified body

¹⁾ With the appropriate choice of equipment.

The most important advantages:

- Easy changeover between gas and oil on dual-fuel burners
- Digital combustion management with electronic compound regulation at all ratings
- Compact design
- Sound-attenuated air inlet as standard for quieter operation
- Powerful fan with specially developed fan geometry and air damper control
- All WM 30 burners are delivered with the mixing assembly preset for the required output of the burner
- IP 54 protection as standard
- Easy access to all components, such as the mixing assembly, air damper and combustion manager
- Reliable operation with three-stage, sliding-two-stage, or modulating operation, depending on the burner version and method of load control
- Computer-controlled function test of each individual burner at the factory
- Burners can be supplied with pre-wired plug connections
- Excellent price / capacity relationship
- Well-established, global service network

Trademark protection

Weishaupt WM 30 monarch® burners are registered as a Community Trade Mark throughout Europe.

Overview of burner control

Model designation

Oil-fired operation

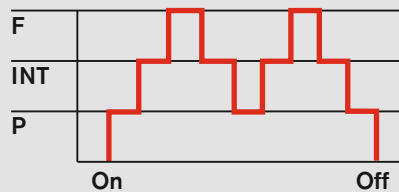
Three-stage control (T)

- Oil is released during start up by the opening of solenoid valve 1 and the safety solenoid valve.
- Full load is reached by the opening of solenoid valves 2 and 3.
- Load control is achieved by opening and closing solenoid valves 2 and 3.

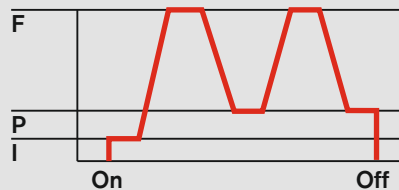
Sliding-two-stage or modulating control (R)

- On opening the solenoid valves the correct rate of oil for start up is released.
- An actuator sets the oil regulator to full load.
- Load control is achieved through the opening and closing of the oil regulator.
- Modulating operation:
 - W-FM 50 or W-FM 54 with KS20 controller
 - W-FM 100 with load controller
 - W-FM 200
- Alternatively, a PID controller can be fitted into the control panel

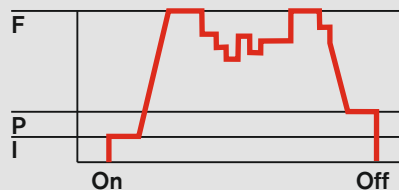
Three-stage



Sliding-two-stage



Modulating



Gas-fired operation

Sliding-two-stage or modulating control (ZM)

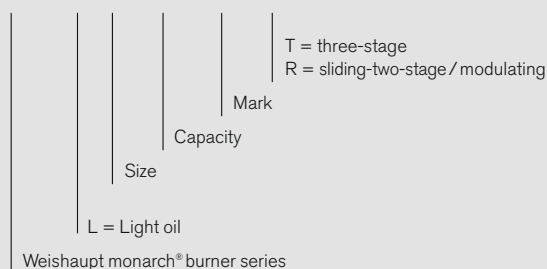
- Actuators drive the burner to partial load or full load in response to heat demand.
- There is a gradual change between both load points. There are no sudden, large changes in fuel throughput.
- Modulating operation:
 - W-FM 50 or W-FM 54 with KS20 controller
 - W-FM 100 with load controller
 - W-FM 200
- Alternatively, a PID controller can be fitted into the control panel

F = Full load (nominal load)
 INT = Intermediate load
 P = Partial load (minimum load)
 I = Ignition load

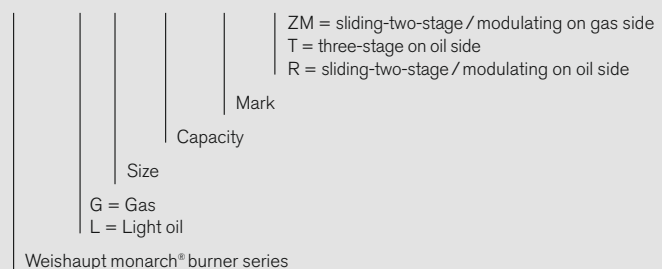
Fuel Version	Oil			Gas	
	three-stage	sliding-two-stage	modulating	sliding-two-stage	modulating
ZM				●	●
ZM-T	●			●	●
ZM-R		●	●	●	●

Model designation

WM – L 30 / 3 –A T ...R

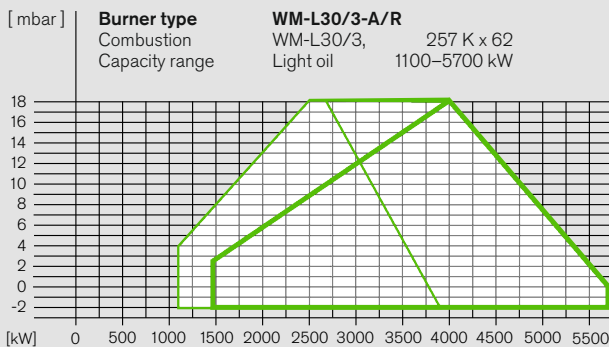
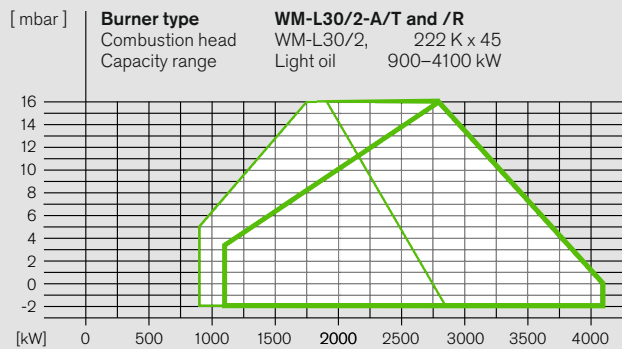
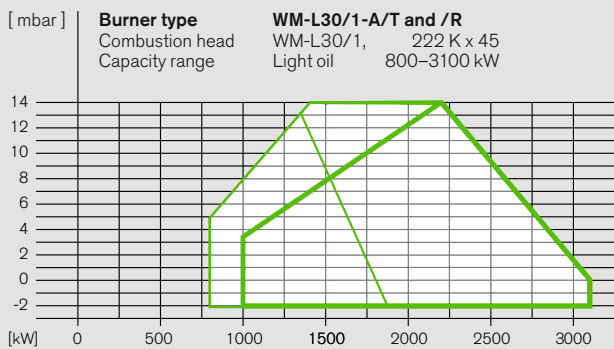


WM – GL 30 / 3 –A ZM – T ...ZM– R



Burner selection

WM-L30, versions T and R



Light oil: Capacity with combustion head

Closed
 Open

Capacity graphs for oil burners certified in accordance with EN 267.

Stated ratings are based on an air temperature of 20 °C and an installation altitude of 500 m above sea level.

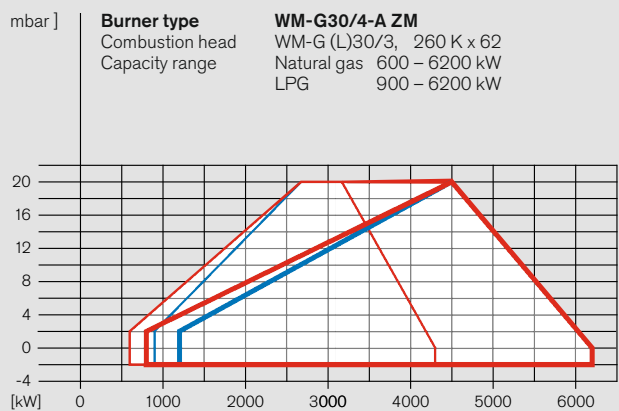
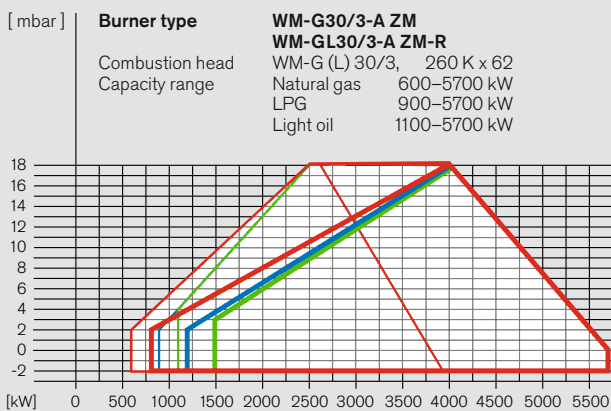
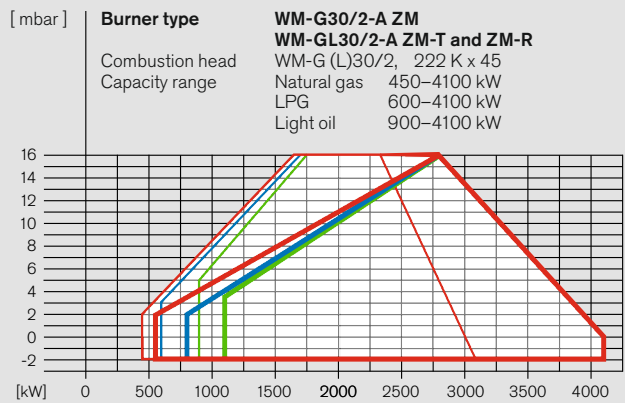
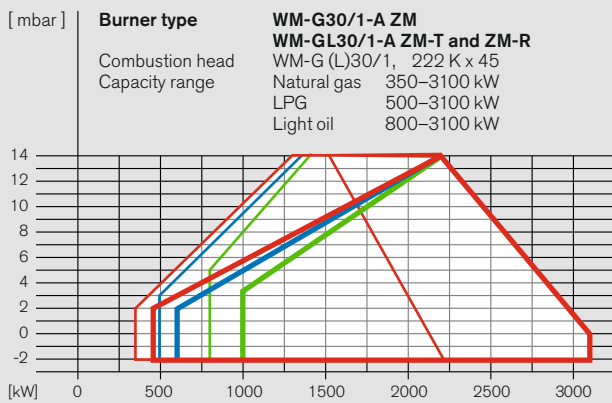
Stated oil throughputs are based on a nett calorific value (LHV) of 11.9 kWh/kg.

DIN CERTCO certification:

The burners have been type-tested by an independent body (TÜV-Süd) and certified by DIN CERTCO.

Burner selection

WM-G(L)30, versions ZM, ZM-T, and ZM-R



Nat. gas: Capacity with comb. head

Closed
Open

LPG: Capacity with comb. head

Closed
Open

Light oil: Capacity with comb. head

Closed
Open

Turndown:

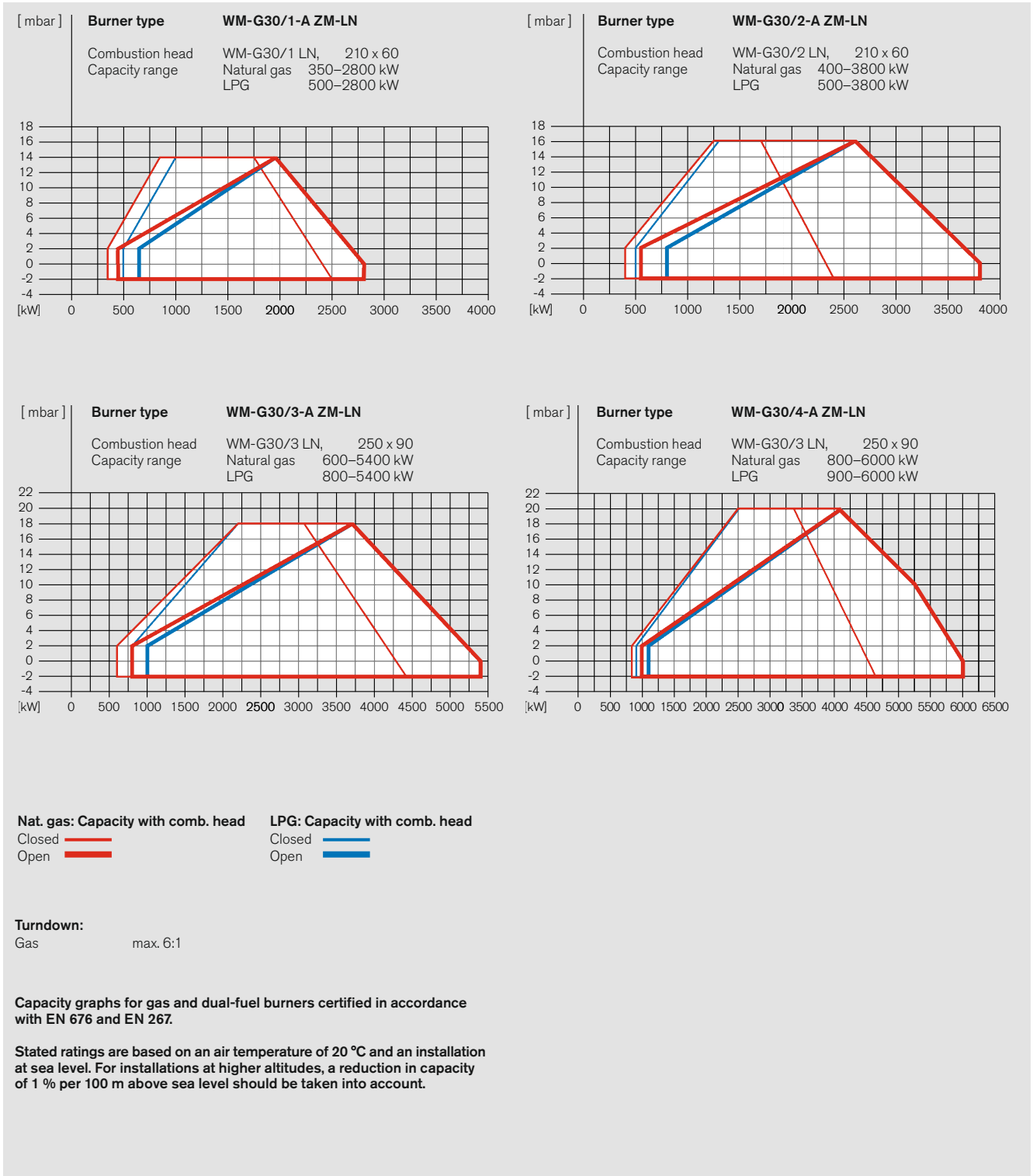
Gas max. 7:1
Light oil max. 3:1

Capacity graphs for gas and dual-fuel burners certified in accordance with EN 676 and EN 267.

Stated ratings are based on an air temperature of 20 °C and an installation at sea level. For installations at higher altitudes, a reduction in capacity of 1 % per 100 m above sea level should be taken into account.

Burner selection

WM-G30, version ZM-LN



Scope of delivery

Description	WM-L30 T	WM-L30 R	WM-G30 ZM / LN	WM-GL30 ZM-T	WM-GL30 ZM-R
Burner housing, hinged flange, housing cover, Weishaupt burner motor, air inlet housing, fan wheel, combustion head, ignition unit, ignition cable, ignition electrodes, combustion manager with control unit, flame sensor, actuators, flange gasket, limit switch on hinged flange, fixing screws	●	●	●	●	●
Digital combustion manager W-FM 50 W-FM 54	● -	● -	● -	- ●	- ●
Valve proving via the combustion manager	-	-	●	●	●
Class-A double gas valve assembly	-	-	●	●	●
Gas butterfly valve	-	-	●	●	●
Air pressure switch	○	○	●	●	●
Low gas pressure switch	-	-	●	●	●
Preset, capacity-based mixing assembly	●	●	●	●	●
Actuators for compound regulation of fuel and air via W-FM:					
Air damper actuator	●	●	●	●	●
Gas butterfly valve actuator	-	-	●	●	●
Oil regulator actuator	-	●	-	-	●
Oil pressure switch in return	-	●	-	-	●
Oil pump fitted to burner	●	●	-	●	●
Oil hoses	●	●	-	●	●
2 oil solenoid valves, oil regulator, nozzle head with solenoid valve, preinstalled regulating nozzle and safety shutoff device	-	●	-	-	●
3 oil solenoid valves, three-stage nozzle head with preinstalled oil nozzles, 1 additional oil safety solenoid valve	●	-	-	●	-
Electromagnetic clutch	○	○	-	●	●
Star-delta combination fitted to motor	●	●	●	●	●
IP 54 protection	●	●	●	●	●

EN 676 stipulates that ball valves, gas filters, and gas pressure regulators form part of the burner supply (see Weishaupt accessories list). Please enquire or see the special equipment section of this brochure for further burner executions.

- Standard
- Optional

Order numbers

Oil burners, version T

Burner type	Version	Order No.
WM-L30/1-A	T	211 320 10
WM-L30/2-A	T	211 320 20

DIN CERTCO: 5G1046

Oil burners, version R

Burner type	Version	Order No.
WM-L30/1-A	R	215 320 10
WM-L30/2-A	R	215 320 20
WM-L30/3-A	R	215 320 30

DIN CERTCO: 5G1046

Gas burners, version ZM

Burner type	Version	Valve train size	Order No.
WM-G30/1-A	ZM	R 1	217 310 11
		R 1½	217 310 12
		R 2	217 310 13
		DN 65	217 310 14
		DN 80	217 310 15
		DN 100	217 310 16
WM-G30/2-A	ZM	DN 125	217 310 17
		R 1	217 312 11
		R 1½	217 312 12
		R 2	217 312 13
		DN 65	217 312 14
		DN 80	217 312 15
WM-G30/3-A	ZM	DN 100	217 312 16
		DN 125	217 312 17
		R 1½	217 314 12
		R 2	217 314 13
		DN 65	217 314 14
		DN 80	217 314 15
WM-G30/4-A	ZM	DN 100	217 314 16
		DN 125	217 314 17
		DN 150	217 314 18
		R 2	217 316 13
		DN 65	217 316 14
		DN 80	217 316 15
		DN 100	217 316 16
		DN 125	217 316 17
		DN 150	217 316 18

CE-PIN: CE-0085 BU 0359

Dual-fuel burners, version ZM-T

Burner type	Version	Valve train size	Order No.
WM-GL30/1-A	ZM-T	R 1	218 310 11
		R 1½	218 310 12
		R 2	218 310 13
		DN 65	218 310 14
		DN 80	218 310 15
		DN 100	218 310 16
WM-GL30/2-A	ZM-T	DN 125	218 310 17
		R 1	218 311 11
		R 1½	218 311 12
		R 2	218 311 13
		DN 65	218 311 14
		DN 80	218 311 15
		DN 100	218 311 16
		DN 125	218 311 17

DIN CERTCO: 5G1044M

CE-PIN: CE-0085 BU 0360

Dual-fuel burners, version ZM-R

Burner type	Version	Valve train size	Order No.
WM-GL30/1-A	ZM-R	R 1	218 315 11
		R 1½	218 315 12
		R 2	218 315 13
		DN 65	218 315 14
		DN 80	218 315 15
		DN 100	218 315 16
WM-GL30/2-A	ZM-R	DN 125	218 315 17
		R 1	218 316 11
		R 1½	218 316 12
		R 2	218 316 13
		DN 65	218 316 14
		DN 80	218 316 15
WM-GL30/3-A	ZM-R	DN 100	218 316 16
		DN 125	218 316 17
		DN 150	218 316 18
		R 1½	218 317 12
		R 2	218 317 13
		DN 65	218 317 14
		DN 80	218 317 15
		DN 100	218 317 16
		DN 125	218 317 17
		DN 150	218 317 18

DIN CERTCO: 5G1044M

CE-PIN: CE-0085 BU 0360

Order numbers

Gas burners, version ZM-LN

Burner type	Version	Valve train size	Order No.
WM-G30/1-A	ZM-LN	R 1	217 311 11
		R 1½	217 311 12
		R 2	217 311 13
		DN 65	217 311 14
		DN 80	217 311 15
		DN 100	217 311 16
		DN 125	217 311 17
WM-G30/2-A	ZM-LN	R 1	217 313 11
		R 1½	217 313 12
		R 2	217 313 13
		DN 65	217 313 14
		DN 80	217 313 15
		DN 100	217 313 16
		DN 125	217 313 17
WM-G30/3-A	ZM-LN	R 1½	217 315 12
		R 2	217 315 13
		DN 65	217 315 14
		DN 80	217 315 15
		DN 100	217 315 16
		DN 125	217 315 17
		DN 150	217 315 18
WM-G30/4-A	ZM-LN	R 2	217 321 13
		DN 65	217 321 14
		DN 80	217 321 15
		DN 100	217 321 16
		DN 125	217 321 17
		DN 150	217 321 18

CE-PIN: CE-0085 BU 0359

Special equipment WM-L30, version T

Version T (three-stage)		WM-L30/1-A T	WM-L30/2-A T
Pressure gauge with ball valve		110 000 79	110 002 82
Vacuum gauge with ball valve		110 005 69	110 017 00
Combustion head extension	by 150 mm	210 031 03	210 031 03
	by 300 mm	210 031 04	210 031 04
Oil hoses, 1300 mm in lieu of 1000 mm		110 000 72	110 000 72
Two-stage operation with low-impact start or changeover		210 030 31	210 030 31
Air inlet flange for ducted-air connection, with LGW air pressure switch (LGW 50 also required)		210 031 15	210 031 15
LGW 50 air pressure switch ¹⁾		210 030 08	210 030 08
Oil meter	VZO20 without transmitter	210 031 14	210 031 14
	VZO20 with low-frequency transmitter for external wiring	210 031 13	210 031 13
	VZO20 with low-frequency transmitter for internal wiring	210 031 24	210 031 24
ST 18/7 and ST 18/4 plug connections		210 030 13	210 030 13
Burner-mounted KS20 controller (W-FM 50)		250 033 15	250 033 15
W-FM 100 (suitable for continuous firing) in lieu of W-FM 50 ¹⁾	burner-mounted	210 030 32	210 030 32
	supplied loose	210 030 88	210 030 88
Integral load controller and analogue signal convertor for W-FM 100		110 017 18	110 017 18
W-FM 200 in lieu of W-FM 50, with integral load controller, analogue signal convertor, and VSD module, with optional fuel metering	burner-mounted	210 030 10	210 030 10
	supplied loose	210 031 54	210 031 54
DSB158 minimum pressure switch in supply (W-FM 100 / 200) ¹⁾		210 030 46	210 030 46
QRI flame sensor in lieu of QRB ¹⁾		210 030 24	210 030 24
ABE with Chinese-character display, supplied loose (W-FM 100 / 200)		110 018 53	110 018 53
Special voltage (on application only)		Please enquire	Please enquire
110 V control voltage		250 031 72	250 031 72

Country-specific executions and special voltages on application

¹⁾ Required for PED (2014/68/EU) compliance.

Special equipment WM-L30, version R

Version R (sliding-two-stage or modulating)		WM-L30/1-A R	WM-L30/2-A R	WM-L30/3-A R
Pressure gauge with ball valve on pump		110 002 82	110 002 82	110 002 82
Pressure gauge with ball valve in return		110 011 50	110 011 50	110 011 50
Vacuum meter with ball valve		110 017 00	110 017 00	110 017 00
Combustion head extension	by 150 mm	210 031 05	210 031 05	210 031 06
	by 300 mm	210 031 07	210 031 07	210 031 08
Oil hoses, 1300 mm in lieu of 1000 mm		110 001 59	–	–
Air inlet flange for ducted-air connection, with LGW air pressure switch (LGW 50 also required)		210 031 15	210 031 15	210 031 15
LGW 50 air pressure switch ¹⁾		210 031 39	210 031 39	210 031 39
ST 18/7 and ST 18/4 plug connections		250 030 22	250 030 22	250 030 22
Burner-mounted KS20 controller (W-FM 50)		250 033 15	250 033 15	250 033 15
W-FM 100 (suitable for continuous firing) in lieu of W-FM 50 ¹⁾	burner-mounted	210 030 38	210 030 38	210 030 38
	supplied loose	210 031 47	210 031 47	210 031 47
Integral load controller and analogue signal convertor for W-FM 100		110 017 18	110 017 18	110 017 18
W-FM 200 in lieu of W-FM 50, with integral load controller, analogue signal convertor, and VSD module, with optional fuel metering	burner-mounted	210 030 39	210 030 39	210 030 39
	supplied loose	on application	on application	on application
DSB158 minimum pressure switch in supply (W-FM 100 / 200) ¹⁾		210 031 09	210 031 09	210 031 09
QRI flame sensor in lieu of QRB ¹⁾		210 030 24	210 030 24	210 030 24
VSD with integral frequency convertor (W-FM 50 / 200 required)		210 030 97	210 031 48	210 031 49
VSD with separate frequency convertor (W-FM 200 required) (See accessories list for frequency convertor)		210 030 98	210 030 98	210 031 00
W-FM 200 with extended O ₂ trim / CO control functionality		on application	on application	on application
ABE with Chinese-character display, supplied loose (W-FM 100 / 200)		110 018 53	110 018 53	110 018 53
Special voltage (on application only)		on application	on application	on application
110 V control voltage		250 031 72	250 031 72	250 031 72

Country-specific executions and special voltages on application

¹⁾ Required for PED (2014/68/EU) compliance.

Special equipment WM-G30, version ZM

Version ZM		WM-G30/1-A	WM-G30/2-A	WM-G30/3-A	WM-G30/4-A
Combustion head extension	by 150 mm	250 031 83	250 031 83	250 031 85	250 031 85
	by 300 mm	250 031 84	250 031 84	250 031 86	250 031 86
Solenoid valve for air pressure switch test with continuous-run fan or post-purge		250 030 21	250 030 21	250 030 21	250 030 21
High gas pressure switch ¹⁾	GW 50 A6/1	250 033 30	250 033 30	250 033 30	250 033 30
(Screwed W-MF / DMV for low-pressure supplies)	GW 150 A6/1	250 033 31	250 033 31	250 033 31	250 033 31
	GW 500 A6/1	250 033 32	250 033 32	250 033 32	250 033 32
High gas pressure switch ¹⁾	GW 50 A6/1	150 017 49	150 017 49	150 017 49	150 017 49
(Flanged DMV / VGD for low-pressure supplies)	GW 150 A6/1	150 017 50	150 017 50	150 017 50	150 017 50
	GW 500 A6/1	150 017 51	150 017 51	150 017 51	150 017 51
	GW 50 A6/1	250 033 33	250 033 33	250 033 33	250 033 33
High gas pressure switch ¹⁾	GW 150 A6/1	250 033 34	250 033 34	250 033 34	250 033 34
(Fitted to high-pressure regulator)	GW 500 A6/1	250 033 35	250 033 35	250 033 35	250 033 35
ST 18/7 and ST 18/4 plug connections (W-FM 50 / 100 / 200)		250 030 22	250 030 22	250 030 22	250 030 22
Air inlet flange for ducted-air connection, with LGW air pressure switch		210 031 15	210 031 15	210 031 15	–
Motor with 230 V contactor and overload protection		250 032 61	250 033 29	250 033 29	250 033 29
Burner-mounted KS20 controller (W-FM 50)		250 033 15	250 033 15	250 033 15	250 033 15
W-FM 100 (suitable for continuous firing) in lieu of W-FM 50 ¹⁾	burner-mounted	250 030 74	250 030 74	250 030 74	250 030 74
	supplied loose	250 032 32	250 032 32	250 032 32	250 032 32
Integral load controller & analogue signal convertor for W-FM 100		110 017 18	110 017 18	110 017 18	110 017 18
W-FM 200 in lieu of W-FM 50 with integral load controller, analogue signal convertor, and VSD module, with optional fuel metering	burner-mounted	250 030 75	250 030 75	250 030 75	250 030 75
	supplied loose	250 032 63	250 032 63	250 032 63	250 032 63
VSD with integral frequency convertor (W-FM 50 / 200 required)		210 030 97	210 030 97	210 031 49	auf Anfrage
VSD with separate frequency convertor (W-FM 200 required) (See accessories list for frequency convertor)		210 030 98	210 030 98	210 030 98	auf Anfrage
W-FM 200 with extended O ₂ trim / CO control functionality		250 033 78	250 033 78	250 033 78	250 033 78
Offset gas butterfly valve and DMV for vertical firing		250 032 93	250 032 93	250 032 93	250 032 93
ABE with Chinese-character display, supplied loose (W-FM 100 / 200)		110 018 53	110 018 53	110 018 53	110 018 53
110 V control voltage		250 031 72	250 031 72	250 031 72	auf Anfrage

Country-specific executions and special voltages on application

¹⁾ Required for PED (2014/68/EU) compliance.

Special equipment

WM-GL30, version ZM-T

Version ZM-T		WM-GL30/1-A	WM-GL30/2-A
Combustion head extension	by 150 mm	250 031 87	250 031 87
	by 300 mm	250 031 88	250 031 88
Solenoid valve for air pressure switch test with continuous-run fan or post-purge		250 030 21	250 030 21
High gas pressure switch ¹⁾	GW 50 A6/1	250 033 30	250 033 30
(Screwed W-MF / DMV for low-pressure supplies)	GW 150 A6/1	250 033 31	250 033 31
	GW 500 A6/1	250 033 32	250 033 32
High gas pressure switch ¹⁾	GW 50 A6/1	150 017 49	150 017 49
(Flanged DMV / VGD for low-pressure supplies)	GW 150 A6/1	150 017 50	150 017 50
	GW 500 A6/1	150 017 51	150 017 51
High gas pressure switch ¹⁾	GW 50 A6/1	250 033 33	250 033 33
(Fitted to high-pressure regulator)	GW 150 A6/1	250 033 34	250 033 34
	GW 500 A6/1	250 033 35	250 033 35
ST 18/7 and ST 18/4 plug connections (W-FM 54)		250 031 99	250 031 99
ST 18/7 plug connection (W-FM 100 / 200)		250 032 01	250 032 01
Air inlet flange for ducted-air connection, with LGW air pressure switch		210 031 15	210 031 15
DSB158 minimum pressure switch in supply ¹⁾		210 030 46	210 030 46
W-FM 100 (suitable for continuous firing) in lieu of W-FM 54 ¹⁾ with integral load controller and analogue signal convertor	burner-mounted	250 031 78	250 031 78
	supplied loose	250 033 07	250 033 07
W-FM 200 in lieu of W-FM 54 with integral load controller, analogue signal convertor and VSD module, with optional fuel metering	burner-mounted	250 031 77	250 031 77
	supplied loose	250 033 08	250 033 08
VSD with integral frequency convertor (W-FM 54 / 200 required)		210 030 97	210 031 48
VSD with separate frequency convertor (W-FM 200 required) (See accessories list for frequency convertor)		210 030 98	210 030 98
Oil hoses, 1300 mm in lieu of 1000 mm		150 000 47	150 000 44
VZO20 oil meter without transmitter		250 032 27	250 032 27
VZO20 oil meter with low-frequency transmitter for internal wiring (W-FM 50 / 54 / 200)		210 031 24	210 031 24
VZO20 oil meter with low-frequency transmitter for external wiring		250 032 28	250 032 28
Offset gas butterfly valve and gas valve assembly for vertical firing		250 032 96	250 032 96
ABE with Chinese-character display, supplied loose (W-FM 100 / 200)		110 018 53	110 018 53
110 V control voltage (W-FM 100 / 200) (W-FM 54)		250 031 72 Please enquire	250 031 72 Please enquire

Country-specific executions and special voltages on application

¹⁾ Required for PED (2014/68/EU) compliance.

Special equipment WM-GL30, version ZM-R

Version ZM-R		WM-GL30/1-A	WM-GL30/2-A	WM-GL30/3-A
Combustion head extension	by 150 mm	250 031 89	250 031 89	250 031 91
	by 300 mm	250 031 90	250 031 90	250 031 92
Solenoid valve for air pressure switch test with continuous-run fan or post-purge		250 030 21	250 030 21	250 030 21
High gas pressure switch ²⁾ (Screwed W-MF / DMV for low-pressure supplies)	GW 50 A6/1	250 033 30	250 033 30	250 033 30
	GW 150 A6/1	250 033 31	250 033 31	250 033 31
	GW 500 A6/1	250 033 32	250 033 32	250 033 32
High gas pressure switch ²⁾ (Flanged DMV / VGD for low-pressure supplies)	GW 50 A6/1	150 017 49	150 017 49	150 017 49
	GW 150 A6/1	150 017 50	150 017 50	150 017 50
	GW 500 A6/1	150 017 51	150 017 51	150 017 51
High gas pressure switch ²⁾ (Fitted to high-pressure regulator)	GW 50 A6/1	250 033 33	250 033 33	250 033 33
	GW 150 A6/1	250 033 34	250 033 34	250 033 34
	GW 500 A6/1	250 033 35	250 033 35	250 033 35
ST 18/7 and ST 18/4 plug connections (W-FM 54 / 100 / 200)		250 030 22	250 030 22	250 030 22
Air inlet flange for ducted-air connection, with LGW air pressure switch		Please enquire	Please enquire	Please enquire
DSB158 minimum pressure switch in supply ²⁾		210 031 09	210 031 09	210 031 09
W-FM 100 (suitable for continuous firing) in lieu of W-FM 54 ²⁾	burner-mounted	250 031 76	250 031 76	250 031 76
	supplied loose	250 032 74	250 032 74	250 032 74
Integral load controller and analogue signal convertor for W-FM 100		110 017 18	110 017 18	110 017 18
W-FM 200 in lieu of W-FM 54 with integral load controller, analogue signal convertor and VSD module, with optional fuel metering	burner-mounted	250 031 77	250 031 77	250 031 77
	supplied loose	250 032 75	250 032 75	250 032 75
VSD with integral frequency convertor (W-FM 54 / 200 required) ¹⁾		210 030 97	210 031 48	210 031 49
VSD with separate frequency convertor (W-FM 200 required) (See accessories list for frequency convertor) ¹⁾		210 030 98	210 030 98	210 031 00
W-FM 200 with extended O ₂ trim / CO control functionality		250 033 78	250 033 78	250 033 78
Oil hoses, 1300 mm in lieu of 1000 mm		Please enquire	–	–
Offset gas butterfly valve and gas valve assembly for vertical firing		250 032 93	250 032 93	250 032 93
ABE with Chinese-character display, supplied loose (W-FM 100 / 200)		110 018 53	110 018 53	110 018 53
110 V control voltage (W-FM 100 / 200) (W-FM 54)		250 031 72	250 031 72	250 031 72
		Please enquire	Please enquire	Please enquire

Country-specific executions and special voltages on application

¹⁾ VSD with ZM-R version burners: General conditions for modulating capacity regulation when firing on oil
– Frequency: min. 35 Hz
– Turndown: max. 3:1

²⁾ Required for PED (2014/68/EU) compliance.

Special equipment

WM-G30, version ZM-LN

Version ZM-LN		WM-G30/1-A	WM-G30/2-A	WM-G30/3-A	WM-G30/4-A
Combustion head extension	by 150 mm	250 032 39	250 032 39	250 032 41	250 032 41
	by 300 mm	250 032 40	250 032 40	250 032 42	250 032 42
Solenoid valve for air pressure switch test with continuous-run fan or post-purge		250 030 21	250 030 21	250 030 21	250 030 21
High gas pressure switch ¹⁾	GW 50 A6/1	250 033 30	250 033 30	250 033 30	250 033 30
(Screwed W-MF / DMV for low-pressure supplies)	GW 150 A6/1	250 033 31	250 033 31	250 033 31	250 033 31
	GW 500 A6/1	250 033 32	250 033 32	250 033 32	250 033 32
High gas pressure switch ¹⁾	GW 50 A6/1	150 017 49	150 017 49	150 017 49	150 017 49
(Flanged DMV / VGD for low-pressure supplies)	GW 150 A6/1	150 017 50	150 017 50	150 017 50	150 017 50
	GW 500 A6/1	150 017 51	150 017 51	150 017 51	150 017 51
	GW 50 A6/1	250 033 33	250 033 33	250 033 33	250 033 33
High gas pressure switch ¹⁾	GW 150 A6/1	250 033 34	250 033 34	250 033 34	250 033 34
(Fitted to high-pressure regulator)	GW 500 A6/1	250 033 35	250 033 35	250 033 35	250 033 35
ST 18/7 and ST 18/4 plug connections (W-FM 50 / 100 / 200)		250 030 22	250 030 22	250 030 22	250 030 22
Air inlet flange for ducted-air connection, with LGW air pressure switch		210 031 15	210 031 15	210 031 15	210 031 15
Motor with 230 V contactor and overload protection		250 032 61	250 033 29	250 033 29	250 033 29
Burner-mounted KS20 controller (W-FM 50)		250 033 15	250 033 15	250 033 15	250 033 15
W-FM 100 (suitable for continuous firing) in lieu of W-FM 50 ¹⁾	burner-mounted	250 030 74	250 030 74	250 030 74	250 030 74
	supplied loose	250 032 32	250 032 32	250 032 32	250 032 32
Integral load controller & analogue signal convertor for W-FM 100		110 017 18	110 017 18	110 017 18	110 017 18
W-FM 200 in lieu of W-FM 50 with integral load controller, analogue signal convertor, and VSD module, with optional fuel metering	burner-mounted	250 030 75	250 030 75	250 030 75	250 030 75
	supplied loose	250 032 63	250 032 63	250 032 63	250 032 63
VSD with integral frequency convertor (W-FM 50 / 200 required)		210 030 97	210 030 97	210 031 49	210 031 49
VSD with separate frequency convertor (W-FM 200 required) (See accessories list for frequency convertor)		210 030 98	210 030 98	210 031 00	210 031 00
W-FM 200 with extended O ₂ trim / CO control functionality		250 033 78	250 033 78	250 033 78	250 033 78
Offset gas butterfly valve and gas valve assembly for vertical firing			250 032 93	250 032 93	250 032 93
ABE with Chinese-character display, supplied loose (W-FM 100 / 200)		110 018 53	110 018 53	110 018 53	110 018 53
110 V control voltage		250 031 72	250 031 72	250 031 72	250 031 72
Flue gas recirculation (must be sized by factory)		250 034 67	250 034 67	250 034 67	250 034 67

Country-specific executions and special voltages on application

¹⁾ Required for PED (2014/68/EU) compliance.

Technical data

Oil burners

Oil burners, version T		WM-L30/1-A	WM-L30/2-A
Burner motor	Weishaupt type	WM-D 132/170-2/7K5	WM-D 132/210-2/10K0
Motor power output	kW	7.5	10
Nominal current	A	15	22
Motor protection switch ¹⁾ or motor prefusing ¹⁾	type (e.g.) A minimum	PKE32/XTU-32 25 A gG / T (by others)	PKE32/XTU-32 35 A gG / T (by others)
Speed (50 Hz)	rpm	2940	2940
Combustion manager	type	W-FM 50	W-FM 50
Flame monitoring	type	QRB	QRB
Air damper actuator	type	STE50	STE50
NO _x Class per EN 267		2	2
Mass	kg	approx. 150	approx. 155
Integral pump max. flow rate	type l/h	J7 392	TA2 525
Oil hoses	DN / length	13 / 1000	20 / 1000

Oil burners, version R		WM-L30/1-A	WM-L30/2-A	WM-L30/3-A
Burner motor	Weishaupt type	WM-D 132/170-2/7K5	WM-D 132/210-2/10K0	WM-D 132/210-2/14K0
Motor power output	kW	7.5	10	14
Nominal current	A	15	22	28
Motor protection switch ¹⁾ or motor prefusing ¹⁾	type (e.g.) A minimum	PKE32/XTU-32 25 A gG / T (by others)	PKE32/XTU-32 35 A gG / T (by others)	PKE32/XTU-32 50 A gG / T (by others)
Speed (50 Hz)	rpm	2940	2940	2920
Combustion manager	type	W-FM 50	W-FM 50	W-FM 50
Flame monitoring	type	QRB	QRB	QRB
Air damper / oil actuator	Type	STE50	STE50	STE50
NO _x Class per EN 267		2	2	2
Mass	kg	approx. 160	approx. 165	approx. 175
Integral pump max. flow rate	type l/h	TA3 785	TA4 1050	TA5 1410
Oil hoses	DN / length	20 / 1000	25 / 1300	25 / 1300

¹⁾ The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

Voltagages and frequencies:

The burners are equipped as standard for three-phase alternating current, 400 V, 3 ~, 50 Hz. Other voltages and frequencies are available on application.

Standard burner motor:

Insulation Class F, IP 55 protection.
IE3 Premium Efficiency.

Technical data

Gas and dual-fuel burners

Gas burners		WM-G30/1-A	WM-G30/2-A	WM-G30/3-A	WM-G30/4-A ZM	WM-G30/4-A ZM-LN
Burner motor	Weishaupt type	WM-D 132/170-2/7K5	WM-D 132/210-2/10K0	WM-D 132/210-2/14K0	WM-D 132/210-2/15K5	WM-D 132/210-2/14K0
Motor power output	kW	7,5	10	14	15,5	14
Nominal current	A	15	22	28	32	28
Motor protection switch ¹⁾ or motor prefusing ¹⁾	type (e.g.) A minimum	PKE32/XTU-32 25 A gG / T (by others)	PKE32/XTU-32 35 A gG / T (by others)	PKE32/XTU-32 50 A gG / T (by others)	PKE65/XTU-65 50 A gG / T (by others)	PKE32/XTU-32 50 A gG / T (by others)
Speed (50 Hz)	rpm	2940	2940	2920	2900	2920
Combustion manager	type	W-FM 50	W-FM 50	W-FM 50	W-FM 50	W-FM 50
Flame monitoring	type	ION	ION	ION	ION	ION
Air damper / gas actuator	type	STE50	STE50	STE50	STE50	STE50
NOx Class per EN 676	ZM / ZM-LN	2 / 3	2 / 3	2 / 3	2	3
Mass (excluding gas train)	kg	approx. 159	approx. 164	approx. 179	approx. 179	approx. 179

Dual-fuel burners, version ZM-T		WM-GL30/1-A	WM-GL30/2-A
Burner motor	Weishaupt type	WM-D 132/170-2/7K5	WM-D 132/210-2/10K0
Motor power output	kW	7,5	10
Nominal current	A	15	22
Motor protection switch ¹⁾ or motor prefusing ¹⁾	type (e.g.) A minimum	PKE32/XTU-32 25 A gG / T (by others)	PKE32/XTU-32 35 A gG / T (by others)
Speed (50 Hz)	rpm	2940	2940
Combustion manager	type	W-FM 54	W-FM 54
Flame monitoring	type	QRA2	QRA2
Air damper / gas / oil actuator	type	STE50	STE50
NOx Class per EN 676 / EN 267		2	2
Mass (excluding gas train)	kg	approx. 174	approx. 179
Integral pump	type	J7	TA2
max. flow rate	l/h	392	525
Oil hoses	DN / length	13 / 1000	20 / 1000

Dual-fuel burners, version ZM-R		WM-GL30/1-A	WM-GL30/2-A	WM-GL30/3-A
Burner motor	Weishaupt type	WM-D 132/170-2/7K5	WM-D 132/210-2/10K0	WM-D 132/210-2/14K0
Motor power output	kW	7,5	10	14
Nominal current	A	15	22	28
Motor protection switch ¹⁾ or motor prefusing ¹⁾	type (e.g.) A minimum	PKE32/XTU-32 25 A gG / T (by others)	PKE32/XTU-32 35 A gG / T (by others)	PKE32/XTU-32 50 A gG / T (by others)
Speed (50 Hz)	rpm	2940	2940	2920
Combustion manager	type	W-FM 54	W-FM 54	W-FM 54
Flame monitoring	type	QRA2	QRA2	QRA2
Air damper / gas / oil actuator	type	STE50	STE50	STE50
NOx Class per EN 676 / EN 267		2	2	2
Mass (excluding gas train)	kg	approx. 187	approx. 192	approx. 202
Integral pump	type	TA3	TA4	TA5
max. flow rate	l/h	785	1050	1410
Oil hoses	DN / length	20 / 1000	25 / 1300	25 / 1300

¹⁾ The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

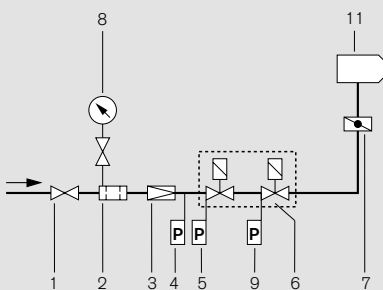
Voltagages and frequencies:
The burners are equipped as standard for three-phase alternating current, 400 V, 3 ~, 50 Hz. Other voltagages and frequencies are available on application.

Standard burner motor:
Insulation Class F, IP 55 protection. IE3 Premium Efficiency.

Fuel systems

Gas-side fuel system

W-FM 50 / 100 / 200



- 1 Ball valve *
- 2 Gas filter *
- 3 Pressure regulator, (LP) or (HP) *
- 4 High gas pressure switch *
- 5 Low gas pressure switch
- 6 Double gas valve assembly
- 7 Gas butterfly valve
- 8 Pressure gauge with push-button valve *
- 9 Valve-proving pressure switch
- 10 Low gas / valve-proving pressure switch
- 11 Burner

Layout of the valve train

On boilers with hinged doors, the valve train must be mounted on the opposite side to the boiler-door hinges.

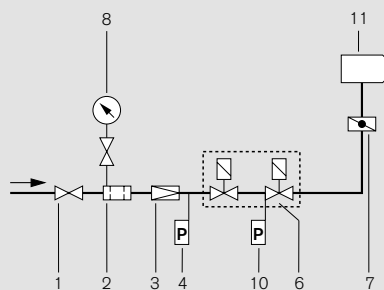
Compensator

To enable a tension free mounting of the valve train, the fitting of a compensator is strongly recommended.

Break points in the valve train

Break points in the valve train should be provided to enable the door of the heat generator to be swung open. The main gas line is best separated at the compensator.

W-FM 54



* Not included in burner price

Mounting position of the high gas pressure switch:
 On the regulator outlet of HP trains
 After the regulator of screwed LP trains
 On the valve assembly inlet of flanged LP trains
 Cable length approx. 2.5 m.

Support of the valve train

The valve train should be properly supported in accordance with the site conditions. See the Weishaupt accessories list for various valve train support components.

Gas meter

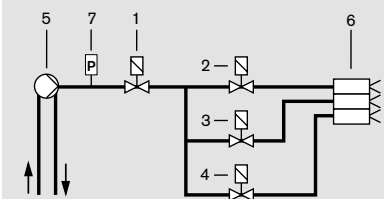
A gas meter must be installed to measure gas consumption during commissioning and servicing.

Optional thermal shutoff (when required by local regulations)

Integrated into the ball valve of screwed valve trains. A separate component with HTB seals fitted before the ball valve on flanged valve trains.

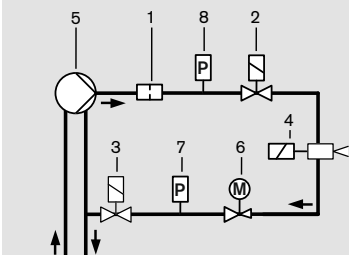
Oil-side fuel system

Version (ZM-T)



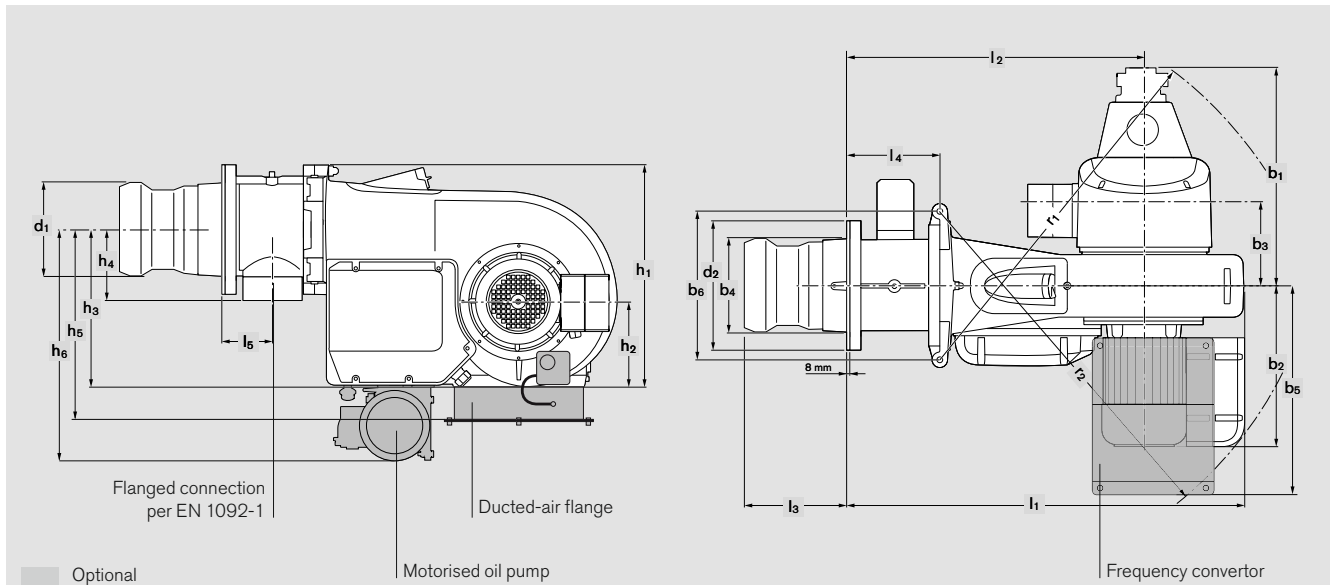
- 1 Safety solenoid valve
- 2 Stage 1 solenoid valve
- 3 Stage 2 solenoid valve
- 4 Stage 3 solenoid valve
- 5 Burner-mounted oil pump
- 6 Nozzle head with 3 oil atomising nozzles
- 7 Pressure switch in supply (optional)

Version (ZM-R)



- 1 Strainer
- 2 Normally closed solenoid valve in supply
- 3 Normally closed solenoid valve in return
- 4 Nozzle head with regulating nozzle
- 5 Burner-mounted oil pump
- 6 Oil regulator
- 7 Pressure switch in return
- 8 Pressure switch in supply (optional)

Dimensions



Optional

Motorised oil pump

Frequency converter

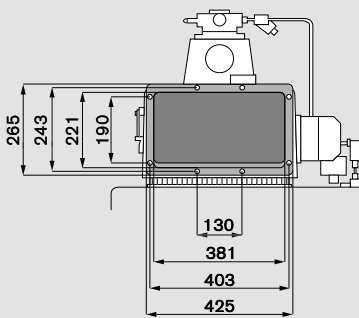
Burner type	Dimensions in mm													
	l_1	l_2	l_3	l_4	l_5	b_1	b_2	b_3	b_4	b_5^{**}	b_6	r_1	r_2^*	
WM-L30/1-A T	941	622	301-326	43	-	481	508	261	301	570	440	992	1111	
WM-L30/2-A T	941	622	301-326	43	-	480	548	261	301	670	440	992	1137	
WM-L30/1-A R	941	622	301-326	43	-	484	508	261	301	570	440	992	1111	
WM-L30/2-A R	941	622	301-326	43	-	488	548	261	301	670	440	992	1137	
WM-L30/3-A R	956	637	285-325	58	-	494	548	261	301	670	440	992	1137	
WM-G30/1-A ZM	1146	827	349-374	248	128	398	508	261	301	570	440	992	1111	
WM-G30/2-A ZM	1146	827	349-374	248	128	398	548	261	301	610	440	992	1137	
WM-G30/3-A ZM	1166	847	349-389	268	148	398	548	261	348	670	440	992	1137	
WM-G30/4-A ZM	1166	847	349-389	268	148	398	548	261	348	670	440	992	1137	
WM-GL30/1-A ZM-T	1146	827	349-374	248	128	612	508	261	301	570	440	1038	1111	
WM-GL30/2-A ZM-T	1146	827	349-374	248	128	610	548	261	301	670	440	1048	1137	
WM-GL30/1-A ZM-R	1146	827	349-374	248	128	615	508	261	301	570	440	1052	1111	
WM-GL30/2-A ZM-R	1146	827	349-374	248	128	619	548	261	301	670	440	1055	1137	
WM-GL30/3-A ZM-R	1166	847	349-389	268	148	625	548	261	348	670	440	1059	1137	
WM-G30/1-A ZM-LN	1146	827	384-404	248	128	398	508	261	301	570	440	992	1111	
WM-G30/2-A ZM-LN	1146	827	374-414	248	128	398	548	261	301	610	440	992	1137	
WM-G30/3-A ZM-LN	1166	847	395-420	268	148	398	548	261	348	670	440	992	1137	
WM-G30/4-A ZM-LN	1146	847	395-425	268	148	398	548	261	348	670	440	992	1137	

All dimensions are approximate. Weishaupt reserve the right to make changes in light of future developments.

* Excluding frequency converter.

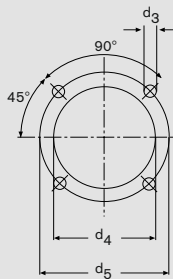
** May differ for special voltages.

Underside of ducted-air flange

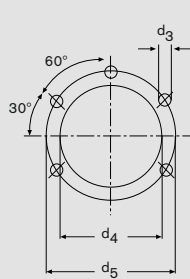


Mounting-plate drilling dimensions

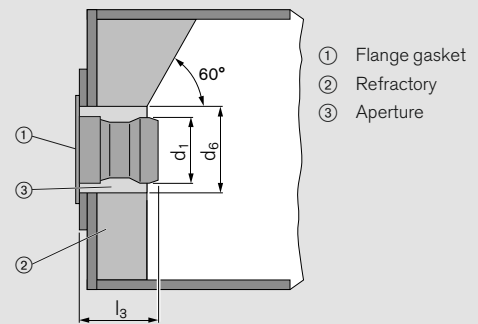
WM 30/1 and WM 30/2



WM 30/3 and WM 30/4



Heat generator preparation



The refractory ② must not protrude beyond the front edge of the combustion head. It may however be tapered (min. 60°).

Burner type	Dimensions in mm													Nominal diameter of gas butterfly
	h_1	h_2	h_3	h_4	h_5	h_6	d_1	d_2	d_3	d_4	d_5	d_6		
WM-L30/1-A T	695	256	505	–	621	680	290	380	M12	305	330	360	–	
WM-L30/2-A T	695	256	505	–	621	680	300	380	M12	305	330	360	–	
WM-L30/1-A R	695	256	505	–	621	710	290	380	M12	305	330	360	–	
WM-L30/2-A R	695	256	505	–	621	720	300	380	M12	305	330	360	–	
WM-L30/3-A R	730	256	505	–	621	720	367	450	M12	375	400	420	–	
WM-G30/1-A ZM	695	256	505	212	621	–	290	380	M12	305	330	360	DN 80	
WM-G30/2-A ZM	695	256	505	212	621	–	300	380	M12	305	330	360	DN 80	
WM-G30/3-A ZM	730	256	505	232	621	–	367	450	M12	375	400	420	DN 80	
WM-G30/4-A ZM	730	256	505	232	621	–	367	450	M12	375	400	420	DN 80	
WM-GL30/1-A ZM-T	695	256	505	212	621	680	290	380	M12	305	330	360	DN 80	
WM-GL30/2-A ZM-T	695	256	505	212	621	680	300	380	M12	305	330	360	DN 80	
WM-GL30/1-A ZM-R	695	256	505	212	621	710	290	380	M12	305	330	360	DN 80	
WM-GL30/2-A ZM-R	695	256	505	212	621	720	300	380	M12	305	330	360	DN 80	
WM-GL30/3-A ZM-R	730	256	505	232	621	720	367	450	M12	375	400	420	DN 80	
WM-G30/1-A LN	695	256	505	212	621	–	280	380	M12	305	330	360	DN 80	
WM-G30/2-A LN	695	256	505	212	621	–	296	380	M12	305	330	360	DN 80	
WM-G30/3-A LN	730	256	505	232	621	–	356	450	M12	375	400	420	DN 80	
WM-G30/4-A LN	730	256	505	232	621	–	356	450	M12	375	400	420	DN 80	

All dimensions are approximate. Weishaupt reserve the right to make changes in light of future developments.

Saving fuel, reducing emissions: Patented multiflam[®] technology



Weishaupt's patented multiflam[®] technology enables large combustion plant to meet very low emission limits without the need for expensive additional equipment. This reduction in emissions is achieved by using an innovative mixing assembly and fuel distribution system.

Weishaupt multiflam[®] burners have been proving themselves in the field for more than 10 years. They are especially suited to markets with stringent emission limits.

Monarch[®] burners bring this technology to medium-capacity ranges, combining flexibility with extremely low emissions.

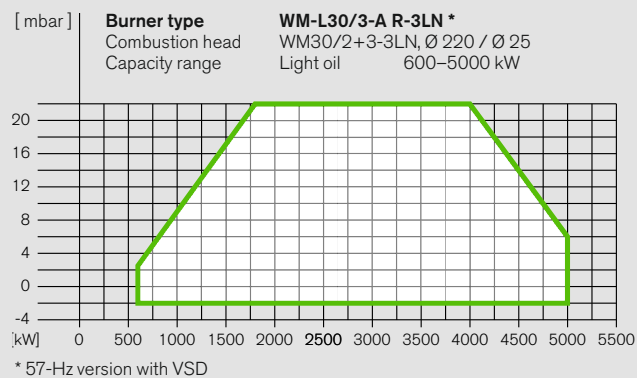
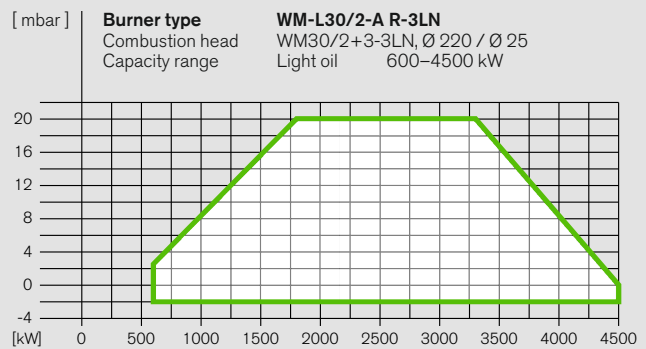
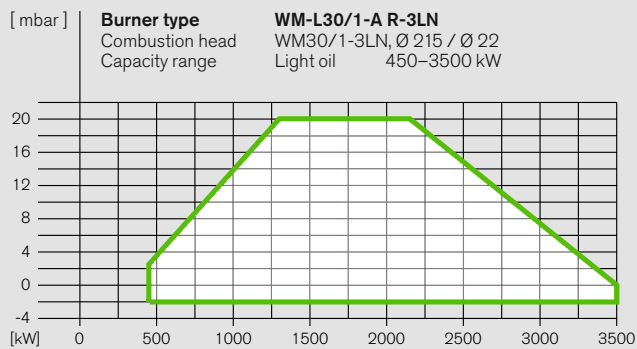
Exemplary emissions

At the heart of Weishaupt's multiflam[®] technology lies a special mixing assembly design. Fuel is distributed among several nozzles and combusted in a primary and a secondary flame. Temperature in the flame's core is considerably reduced, resulting in an effective reduction of nitrogen oxides.

Good combustion figures also depend on combustion chamber geometry, volumetric loading and boiler design (three-pass type). Certain conditions (including, for example, combustion chamber loading, measurement tolerances, temperature, pressure, humidity etc.) must be observed in order for a guarantee of emission levels to be given.

Burner selection

WM-L30, version 3LN (multiflam®)



Fuels:
Light oil

Capacity graphs for oil burners certified in accordance with EN 267.

Stated ratings are based on an air temperature of 20 °C and an installation altitude of 500 m above sea level.

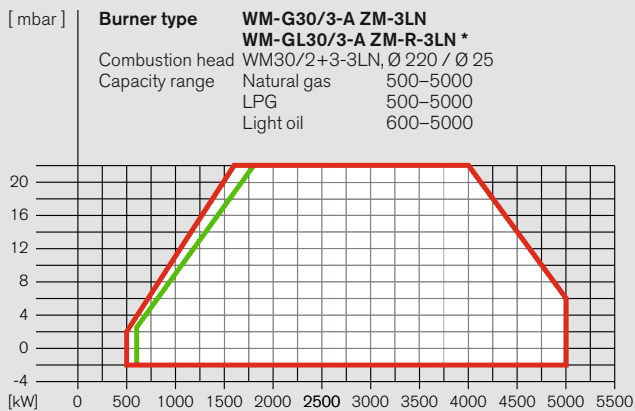
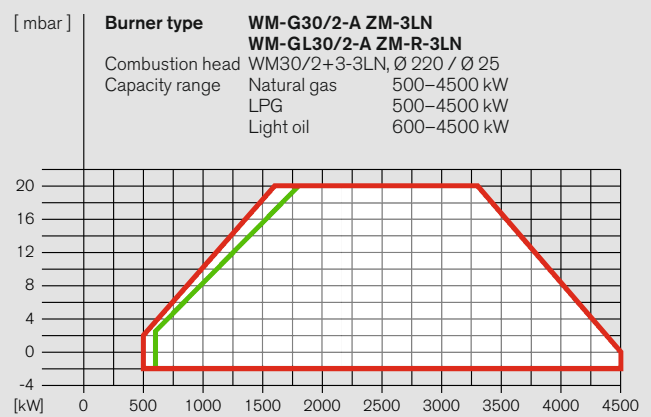
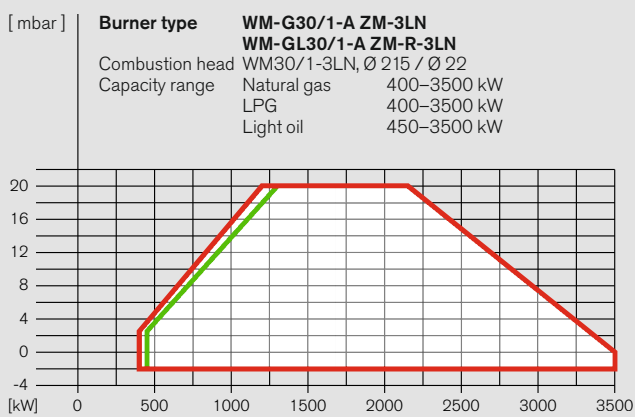
Stated oil throughputs are based on a nett calorific value (LHV) of 11.9 kWh/kg.

DIN CERTCO certification:
The burners have been type-tested by an independent body (TÜV-Süd) and certified by DIN CERTCO.

Turndown:
Light oil max. 5:1

Burner selection

WM-G30 and WM-GL30, vers. 3LN (multiflam®)



* 57-Hz version with VSD

Fuels:

Natural gas / LPG —
Light oil —

Turndown:

Gas max. 9:1
Light oil max. 5:1

Capacity graphs for gas and dual-fuel burners certified in accordance with EN 676 and EN 267.

Stated ratings are based on an air temperature of 20 °C and an installation at sea level. For installations at higher altitudes, a reduction in capacity of 1 % per 100 m above sea level should be taken into account.

Gas valve train sizing WM-G30 and WM-GL30, vers. 3LN (multiflam®)

WM-G(L)30/1-A, version ZM(-R)-3LN (multiflam®)												
Burner rating kW	Low-pressure supply (with FRS) (flow pressure in mbar into shutoff valve, P ₁ ≤ 300 mbar)					High-pressure supply (with HP regulator) (flow pressure in mbar into gas valve assembly)						
	Nominal valve train diameter 1½" 2" 65 80 100 125					Nominal valve train diameter 1½" 2" 65 80 100 125						
Nominal diameter of gas butterfly 80 80 80 80 80 80					Nominal diameter of gas butterfly 80 80 80 80 80 80							
Natural gas E LHV = 10,35 kWh/Nm ³ ; d = 0.606												
1300	77	37	27	23	21	20	46	24	19	18	17	17
1600	109	48	33	27	23	22	63	30	23	21	20	19
2000	162	67	43	33	28	27	91	40	29	26	24	23
2300	210	84	52	40	33	31	117	49	35	31	28	27
2700	284	111	67	49	40	37	157	63	44	38	34	33
3100	-	142	84	61	49	45	-	80	55	47	42	40
3500	-	177	103	75	59	54	-	100	67	57	50	48
Natural gas LL LHV = 8,83 kWh/Nm ³ ; d = 0.641												
1300	110	51	37	31	28	27	66	34	27	25	24	24
1600	155	67	44	36	31	29	90	41	32	29	27	26
2000	232	93	58	44	37	35	130	55	39	35	31	31
2300	-	117	71	52	43	40	167	67	47	41	36	35
2700	-	155	90	66	52	48	-	87	59	50	44	43
3100	-	199	114	81	64	58	-	110	73	62	54	52
3500	-	249	141	100	77	70	-	137	90	75	65	63
LPG * LHV = 25,89 kWh/Nm ³ ; d = 1.555												
1300	46	30	26	24	23	23	32	23	21	21	20	20
1600	59	34	27	25	24	23	38	25	22	21	21	20
2000	80	41	31	27	25	25	50	29	24	23	22	22
2300	100	48	35	30	27	27	61	33	27	25	24	24
2700	131	60	42	35	31	30	78	39	31	29	27	27
3100	168	75	51	41	36	35	99	48	37	34	32	31
3500	211	91	61	49	43	41	123	58	45	41	38	37
WM-G(L)30/2-A, version ZM(-R)-3LN (multiflam®)												
Burner rating kW	Low-pressure supply (with FRS) (flow pressure in mbar into shutoff valve, P ₁ ≤ 300 mbar)					High-pressure supply (with HP regulator) (flow pressure in mbar into gas valve assembly)						
	Nominal valve train diameter 1½" 2" 65 80 100 125					Nominal valve train diameter 1½" 2" 65 80 100 125						
Nominal diameter of gas butterfly 80 80 80 80 80 80					Nominal diameter of gas butterfly 80 80 80 80 80 80							
Natural gas E LHV = 10,35 kWh/Nm ³ ; d = 0.606												
2100	171	66	39	29	23	22	93	36	25	21	19	18
2500	239	90	52	37	29	27	130	49	32	27	24	23
2900	-	118	67	47	36	33	172	63	41	34	30	28
3300	-	150	84	58	44	40	-	80	51	42	36	35
3700	-	185	102	70	53	47	-	99	62	51	43	41
4100	-	225	123	84	62	56	-	119	74	61	51	49
4500	-	269	146	99	73	65	-	141	88	71	60	57
4900	-	-	177	103	75	59	-	172	106	86	72	68
Natural gas LL LHV = 8,83 kWh/Nm ³ ; d = 0.641												
2100	244	91	52	37	29	27	132	49	32	27	23	22
2500	-	124	69	48	37	33	183	66	42	34	29	28
2900	-	163	89	61	45	40	-	86	53	43	36	35
3300	-	208	95	75	55	49	-	108	66	53	45	42
3700	-	259	125	92	66	58	-	134	81	65	54	51
4100	-	-	160	110	79	69	-	162	97	78	64	60
4500	-	-	199	130	93	81	-	194	115	92	75	71
4900	-	-	243	158	112	97	-	-	140	111	91	85
LPG * LHV = 25,89 kWh/Nm ³ ; d = 1.555												
2100	79	36	25	21	18	17	46	22	17	16	15	15
2500	108	47	31	25	22	21	62	29	22	20	18	18
2900	142	60	39	31	27	25	81	36	27	24	23	22
3300	182	75	48	38	32	30	103	45	33	30	27	27
3700	226	92	58	45	38	36	128	55	40	36	33	32
4100	276	112	70	54	45	42	156	67	48	43	39	38
4500	-	133	83	63	53	49	187	79	57	51	46	44
4900	-	163	101	76	63	59	-	97	70	61	56	54
WM-G(L)30/3-A, version ZM(-R)-3LN (multiflam®)												
Burner rating kW	Low-pressure supply (with FRS) (flow pressure in mbar into shutoff valve, P ₁ ≤ 300 mbar)					High-pressure supply (with HP regulator) (flow pressure in mbar into gas valve assembly)						
	Nominal valve train diameter 1½" 2" 65 80 100 125 150					Nominal valve train diameter 1½" 2" 65 80 100 125 150						
Nominal diameter of gas butterfly 80 80 80 80 80 80					Nominal diameter of gas butterfly 80 80 80 80 80 80							
Natural gas E LHV = 10,35 kWh/Nm ³ ; d = 0.606												
2100	171	66	39	29	23	22	93	36	25	21	19	18
2500	239	90	52	37	29	27	130	49	32	27	24	23
2900	-	118	67	47	36	33	172	63	41	34	30	28
3300	-	150	84	58	44	40	-	80	51	42	36	35
3700	-	185	102	70	53	47	-	99	62	51	43	41
4100	-	225	123	84	62	56	-	119	74	61	51	49
4500	-	269	146	99	73	65	-	141	88	71	60	57
4900	-	-	177	103	75	59	-	172	106	86	72	68
Natural gas LL LHV = 8,83 kWh/Nm ³ ; d = 0.641												
2100	244	91	35	37	29	27	132	49	32	27	23	22
2500	-	124	49	48	37	33	183	66	42	34	29	28
2900	-	163	69	61	45	40	-	86	53	43	36	35
3300	-	208	95	75	55	49	-	108	66	53	45	42
3700	-	259	125	92	66	58	-	134	81	65	54	51
4100	-	-	160	110	79	69	-	162	97	78	64	60
4500	-	-	199	130	93	81	-	194	115	92	75	71
4900	-	-	243	158	112	97	-	-	140	111	91	85
LPG * LHV = 25,89 kWh/Nm ³ ; d = 1.555												
2100	79	36	25	21	18	17	46	22	17	16	15	15
2500	108	47	31	25	22	21	62	29	22	20	18	18
2900	142	60	39	31	27	25	81	36	27	24	23	22
3300	182	75	48	38	32	30	103	45	33	30	27	27
3700	226	92	58	45	38	36	128	55	40	36	33	32
4100	276	112	70	54	45	42	156	67	48	43	39	38
4500	-	133	83	63	53	49	187	79	57	51	46	44
4900	-	163	101	76	63	59	-	97	70	61	56	54

* The LPG charts are based on propane, but may also be used for butane.

Screwed	Flanged
R 1½	W-MF 512
R 2	DMV 525/12
	DN 65
	DN 80
	DN 100
	DN 125
	DN 150
	DMV 5065/12
	DMV 5080/12
	DMV 5100/12
	VDG 40.125
	VDG 40.150

Stated flow pressures are based on a combustion chamber resistance of 0 mbar. The combustion chamber pressure of the heat generator must be added to the figure determined from the above chart when sizing the gas valve train. Minimum flow pressure 15 mbar.

For low-pressure supplies, EN 88-compliant governors with safety diaphragms are used.

For high-pressure supplies, an EN 334-compliant high-pressure regulator should be selected from the following technical booklets:

- Regulators up to 4 bar, Print No. 83001202
- Regulators with safety devices, Print No. 83197902

Refer to the burner's rating plate for the maximum connection pressure.

Scope of delivery

Description		WM-L30 R-3LN	WM-G30 ZM-3LN	WM-GL30 ZM-R-3LN
Burner housing, hinged flange, housing cover, Weishaupt burner motor, air inlet housing, fan wheel, combustion head, ignition unit, ignition cable, ignition electrodes, combustion manager with control unit, flame sensor, actuators, flange gasket, limit switch on hinged flange, fixing screws		●	●	●
Digital combustion manager W-FM 100 W-FM 200	WM30/1, WM30/2 WM30/3	● ●	● ●	● ●
Valve proving via the combustion manager		-	●	●
Class-A double gas valve assembly		-	●	●
Gas butterfly valve		-	●	●
Air pressure switch		○	●	●
Low gas pressure switch		-	●	●
Mixing assembly with modulating diffuser		●	●	●
Actuators for compound regulation of fuel and air via W-FM:				
Air damper actuator		●	●	●
Gas butterfly valve actuator		-	●	●
Oil regulator actuator		●	-	●
Mixing assembly actuator		●	●	●
Oil pressure switch in return		●	-	●
DSB158 oil pressure switch in supply	WM30/1, WM30/2 WM30/3	○ ●	- -	○ ●
Oil pump fitted to burner ¹⁾		●	-	●
Oil hoses		●	-	●
Supply and return with 2 oil solenoids, oil regulator, nozzle head, premounted nozzles		●	-	●
Electromagnetic clutch ¹⁾	WM30/1, WM30/2 WM30/3	○ -	- -	● -
Star-delta combination, fitted to motor ¹⁾	WM30/1, WM30/2 WM30/3	● -	● -	● -
Variable speed drive	WM30/1, WM30/2 WM30/3	○ ●	○ ●	○ ●
IP 54 protection		●	●	●

EN 676 stipulates that ball valves, gas filters, and gas pressure regulators form part of the burner supply (see Weishaupt accessories list). Please enquire or see the special equipment section of this brochure for further burner executions.

- Standard
- Optional

¹⁾ WM30/3 burners are equipped as standard with a frequency convertor (full load = 57 Hz) and a burner-mounted, motorised oil pump, type SMG1629.

Order numbers

Oil burners

Burner type	Version	Order No.
WM-L30/1-A	R-3LN	215 320 11
WM-L30/2-A	R-3LN	215 320 21
WM-L30/3-A	R-3LN	215 320 31

DIN CERTCO: 5G1046

Gas burners

Burner type	Version	Valve train size	Order No.
WM-G30/1-A	ZM-3LN	R 1½	217 317 12
		R 2	217 317 13
		DN 65	217 317 14
		DN 80	217 317 15
		DN 100	217 317 16
		DN 125	217 317 17
WM-G30/2-A	ZM-3LN	R 1½	217 318 12
		R 2	217 318 13
		DN 65	217 318 14
		DN 80	217 318 15
		DN 100	217 318 16
		DN 125	217 318 17
WM-G30/3-A	ZM-3LN	R 1½	217 319 12
		R 2	217 319 13
		DN 65	217 319 14
		DN 80	217 319 15
		DN 100	217 319 16
		DN 125	217 319 17
	DN 150	217 319 18	

CE-PIN: CE-0085BU0359

Dual-fuel burners

Burner type	Version	Valve train size	Order No.
WM-GL30/1-A	ZM-R-3LN	R 1½	218 325 12
		R 2	218 325 13
		DN 65	218 325 14
		DN 80	218 325 15
		DN 100	218 325 16
		DN 125	218 325 17
WM-GL30/2-A	ZM-R-3LN	R 1½	218 326 12
		R 2	218 326 13
		DN 65	218 326 14
		DN 80	218 326 15
		DN 100	218 326 16
		DN 125	218 326 17
WM-GL30/3-A	ZM-R-3LN	R 1½	218 327 12
		R 2	218 327 13
		DN 65	218 327 14
		DN 80	218 327 15
		DN 100	218 327 16
		DN 125	218 327 17
	DN 150	218 327 18	

CE-PIN: CE-0085BU0360

DIN CERTCO: 5G1044M

Special equipment

WM-L30, version 3LN (multiflam[®])

Oil burners, version R-3LN	WM-L30/1-A	WM-L30/2-A	WM-L30/3-A
Pressure gauge with ball valve on pump	110 002 82	110 002 82	–
Pressure gauge with ball valve in return	110 011 50	110 011 50	–
Vacuum gauge with ball valve	110 017 00	110 017 00	–
Combustion head extension	by 150 mm	Please enquire	Please enquire
	by 300 mm	Please enquire	Please enquire
Air inlet flange for ducted-air connection, with LGW air pressure switch (LGW 50 also required)	210 031 15	210 031 15	–
LGW 50 air pressure switch ¹⁾	210 031 39	210 031 39	–
ST 18/7 and ST 18/4 plug connections	250 030 22	250 030 22	250 030 22
W-FM 100 supplied loose in lieu of fitted	210 032 21	210 032 21	–
W-FM 200 supplied loose in lieu of fitted	–	–	210 032 23
Integral load controller and analogue signal convertor for W-FM 100	110 017 18	110 017 18	–
W-FM 200 in lieu of W-FM 100 with integral load controller, analogue signal convertor, and VSD module with optional fuel metering	burner-mounted	210 031 61	210 031 61
	supplied loose	210 032 22	210 032 22
DSB158 pressure switch in supply ¹⁾	210 031 09	210 031 09	Standard
VSD with integral frequency convertor (W-FM 200 required)	210 031 48	210 031 49	Standard
VSD with separate frequency convertor (W-FM 200 required) (See accessories list for frequency convertor)	210 030 98	210 031 00	Please enquire
W-FM 200 with extended O ₂ trim / CO control functionality	Please enquire	Please enquire	Please enquire
ABE with Chinese-character display, supplied loose	110 018 53	110 018 53	110 018 53
Special voltage (on application only)	Please enquire	Please enquire	Please enquire
110 V control voltage	Please enquire	Please enquire	Please enquire

Country-specific executions and special voltages on application

¹⁾ Required for PED (2014/68/EU) compliance.

Special equipment WM-G30 and WM-GL30, vers. 3LN (multiflam®)

Gas and dual-fuel burners, version ZM(-R)-3LN		WM-G(L)30/1-A	WM-G(L)30/2-A	WM-G(L)30/3-A
Combustion head extension	by 150 mm	Please enquire	Please enquire	Please enquire
	by 300 mm	Please enquire	Please enquire	Please enquire
Solenoid valve for air pressure switch test with continuous-run fan or post-purge		Please enquire	Please enquire	Please enquire
High gas pressure switch ¹⁾ (Screwed R ³ / ₄ to R2 for low-pressure supplies)	GW 50 A6/1	250 033 30	250 033 30	250 033 30
	GW 150 A6/1	250 033 31	250 033 31	250 033 31
	GW 500 A6/1	250 033 32	250 033 32	250 033 32
High gas pressure switch ¹⁾ (Flanged DMV / VGD for low-pressure supplies)	GW 50 A6/1	150 017 49	150 017 49	150 017 49
	GW 150 A6/1	150 017 50	150 017 50	150 017 50
	GW 500 A6/1	150 017 51	150 017 51	150 017 51
High gas pressure switch ¹⁾ (Fitted to high-pressure regulator)	GW 50 A6/1	250 033 33	250 033 33	250 033 33
	GW 150 A6/1	250 033 34	250 033 34	250 033 34
	GW 500 A6/1	250 033 35	250 033 35	250 033 35
ST 18/7 and ST 18/4 plug connections		250 030 22	250 030 22	250 030 22
Air inlet flange for ducted-air connection, with LGW air pressure switch		210 031 15	210 031 15	–
DSB158 pressure switch in supply ¹⁾		210 031 09	210 031 09	Standard
W-FM 100 supplied loose in lieu of fitted		250 034 28	250 034 28	–
W-FM 200 supplied loose in lieu of fitted		–	–	250 034 30
Integral load controller and analogue signal convertor for W-FM 100		110 017 18	110 017 18	–
W-FM 200 in lieu of W-FM 100 with integral load controller, analogue signal convertor, and VSD module with optional fuel metering	burner-mounted	250 030 72	250 030 72	Standard
	supplied loose	250 034 29	250 034 29	–
VSD with integral frequency convertor (W-FM 200 required)	WM-G	210 030 97	210 031 49	Standard
	WM-GL	210 031 48	210 031 49	Standard
VSD with separate frequency convertor (W-FM 200 required) (See accessories list for frequency convertor)		210 030 98	210 031 00	210 031 57
W-FM 200 with extended O ₂ trim / CO control functionality		250 033 78	250 033 78	250 033 78
Mixing assembly with HDK 40 in lieu of HDK 30 (for media temperatures > 120 °C)		WM-GL	210 031 86	210 031 86
ABE with Chinese-character display, supplied loose		110 018 53	110 018 53	110 018 53
110 V control voltage		Please enquire	Please enquire	Please enquire

Country-specific executions and special voltages on application

¹⁾ Required for PED (2014/68/EU) compliance.

Technical data

WM 30, version 3LN (multiflam®)

Oil burners, version R-3LN		WM-L30/1-A	WM-L30/2-A	WM-L30/3-A ²⁾
Burner motor	Weishaupt type	WM-D 132/210-2/10K0	WM-D 132/210-2/14K0	WM-D 132/210-2/17K0
Motor power output	kW	10	14	17
Nominal current	A	22	28	34
Motor protection switch ¹⁾ or motor prefusing ¹⁾	type (e.g.) A minimum	PKE32/XTU-32 35 A gG / T (by others)	PKE32/XTU-32 50 A gG / T (by others)	PKE65/XTU-65 50 A gG / T (by others)
Speed (50 Hz)	rpm	2940	2920	3320
Combustion manager	type	W-FM 100	W-FM 100	W-FM 200
Flame monitoring	type	QRA73	QRA73	QRA73
Air damper / oil actuator	type	SQM45	SQM45	SQM45
Mixing assembly actuator	type	SQM45	SQM48	SQM48
NO _x Class per EN 267		3	3	3
Mass	kg	approx. 202	approx. 202	approx. 240
Integral pump	type	TA4	TA5	SMG1629 (motorised)
max. flow rate	l/h	1050	1410	1500
Oil hoses	DN / length	25 / 1300	25 / 1300	25 / 1300

¹⁾ The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

²⁾ Full load achieved via 57 Hz frequency convertor (no IE marking).

Voltages and frequencies:

The burners are equipped as standard for three-phase alternating current, 400 V, 3 ~, 50 Hz. Other voltages and frequencies are available on application.

Standard burner motor:

Insulation Class F, IP 55 protection.
IE3 Premium Efficiency

Gas burners, version ZM-3LN		WM-G30/1-A	WM-G30/2-A	WM-G30/3-A ²⁾
Burner motor	Weishaupt type	WM-D 132/210-2/10K0	WM-D 132/210-2/14K0	WM-D 132/210-2/17K0
Motor power output	kW	10	14	17
Nominal current	A	22	28	34
Motor protection switch ¹⁾ or motor prefusing ¹⁾	type (e.g.) A minimum	PKE32/XTU-32 35 A gG / T (by others)	PKE32/XTU-32 50 A gG / T (by others)	PKE65/XTU-65 50 A gG / T (external)
Speed (50 Hz)	rpm	2940	2920	3320
Combustion manager	type	W-FM 100	W-FM 100	W-FM 200
Flame monitoring	type	ION	ION	ION
Air damper / gas actuator Mixing assembly actuator	type	SQM45 SQM45	SQM45 SQM48	SQM45 SQM45 SQM48
NO _x Class per EN 676		3	3	3
Mass (excl. double gas valve assembly and fittings)	kg	approx 184	approx. 184	approx 199

Dual-fuel burners, version ZM-R-3LN		WM-GL30/1-A	WM-GL30/2-A	WM-GL30/3-A ²⁾
Burner motor	Weishaupt type	WM-D 132/210-2/10K0	WM-D 132/210-2/14K0	WM-D 132/210-2/17K0
Motor power output	kW	10	14	17
Nominal current	A	22	28	34
Motor protection switch ¹⁾ or motor prefusing ¹⁾	type (e.g.) A minimum	PKE32/XTU-32 35 A gG / T (by others)	PKE32/XTU-32 50 A gG / T (by others)	PKE65/XTU-65 50 A gG / T (by others)
Speed (50 Hz)	rpm	2940	2920	3320
Combustion manager	type	W-FM 100	W-FM 100	W-FM 200
Flame monitoring	type	QRA73	QRA73	QRA73
Air damper / gas / oil actuator Mixing assembly actuator	type type	SQM45 SQM45	SQM45 SQM48	SQM45 SQM48
NO _x Class per EN 676 / EN 267		3	3	3
Mass (excl. double gas valve assembly and fittings)	kg	approx. 217	approx. 217	approx. 245
Integral pump	type	TA4	TA5	SMG1629 (motorised)
Motor power output	kW	–	–	2.2
Nominal current	A	–	–	4.65
Max. flow rate	l/h	1050	1410	1500
Oil hoses	DN / length	25/1300	25/1300	25/1300

¹⁾ The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

²⁾ Full load achieved via 57 Hz frequency convertor (no IE marking).

Voltages and frequencies:

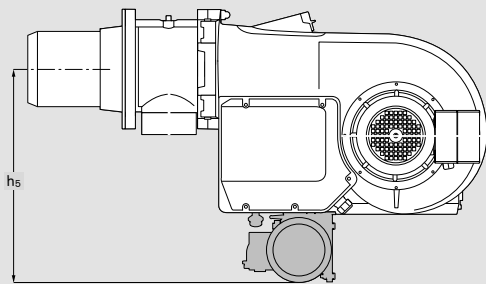
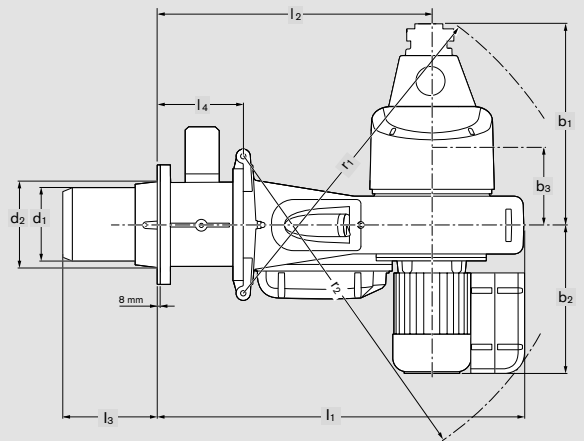
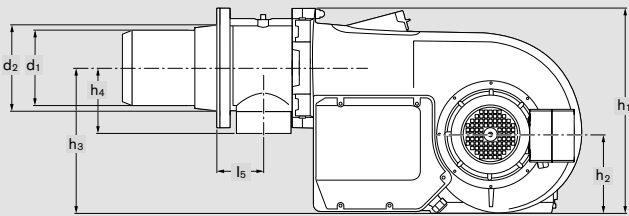
The burners are equipped as standard for three-phase alternating current, 400 V, 3 ~, 50 Hz. Other voltages and frequencies are available on application.

Standard burner motor:

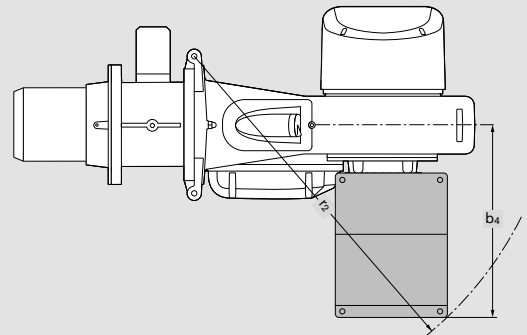
Insulation Class F, IP 55 protection.
IE3 Premium Efficiency

Dimensions

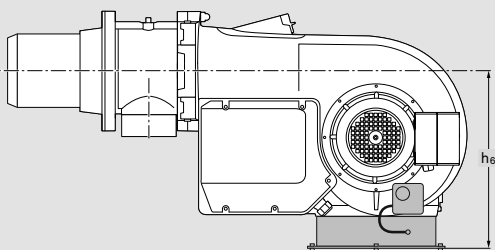
multiflam® burners, version 3LN



Motorised oil pump
(Standard on WM 30/3)



Frequency converter
(Standard on WM 30/3)



Ducted-air flange

Optional

Burner type	Dimensions in mm														
	l ₁	l ₂	l ₃	l ₄	l ₅	b ₁	b ₂	b ₃	b ₄ **	h ₁	h ₂	h ₃	h ₄	h ₅	h ₆
WM-L30/1-A R-3LN	1166	847	473	268	148	488	548	261	670	730	256	505	–	720	621
WM-L30/2-A R-3LN	1166	847	480	268	148	494	548	261	670	730	256	505	–	720	621
WM-L30/3-A R-3LN	1166	847	480	268	148	446	548	261	670	730	256	505	–	720	621
WM-G30/1-A ZM-3LN	1166	847	473	268	148	398	548	261	610	730	256	505	232	–	621
WM-G30/2-A ZM-3LN	1166	847	480	268	148	398	548	261	670	730	256	505	232	–	621
WM-G30/3-A ZM-3LN	1166	847	480	268	148	398	548	261	670	730	256	505	232	–	621
WM-GL30/1-A ZM-R-3LN	1166	847	473	268	148	619	548	261	670	730	256	505	232	720	621
WM-GL30/2-A ZM-R-3LN	1166	847	480	268	148	625	548	261	670	730	256	505	232	720	621
WM-GL30/3-A ZM-R-3LN	1166	847	480	268	148	446	548	261	670	730	256	505	232	720	621

Burner type	Dimensions in mm				Nominal diameter of gas butterfly	d ₃	d ₄	d ₅	d ₆
	r ₁	r ₂ *	d ₁	d ₂					
WM-L30/1-A R-3LN	992	1137	296	348		M12	375	400	380
WM-L30/2-A R-3LN	992	1137	322	348		M12	375	400	380
WM-L30/3-A R-3LN	992	1151	322	348		M12	375	400	380
WM-G30/1-A ZM-3LN	992	1137	296	348	DN80	M12	375	400	380
WM-G30/2-A ZM-3LN	992	1137	322	348	DN80	M12	375	400	380
WM-G30/3-A ZM-3LN	992	1151	322	348	DN80	M12	375	400	380
WM-GL30/1-A ZM-R-3LN	1055	1137	296	348	DN80	M12	375	400	380
WM-GL30/2-A ZM-R-3LN	1059	1137	322	348	DN80	M12	375	400	380
WM-GL30/3-A ZM-R-3LN	992	1151	322	348	DN80	M12	375	400	380

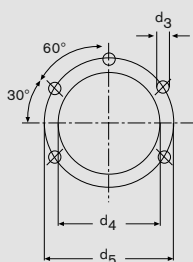
All dimensions are approximate.

Weishaupt reserve the right to make changes in light of future developments.

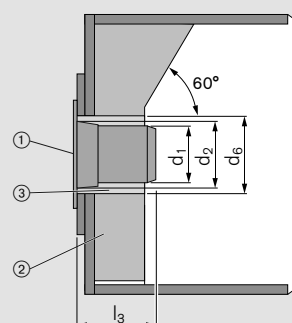
* Excluding frequency convertor.

** May differ for special voltages.

Mounting-plate drilling dimensions



Heat generator preparation

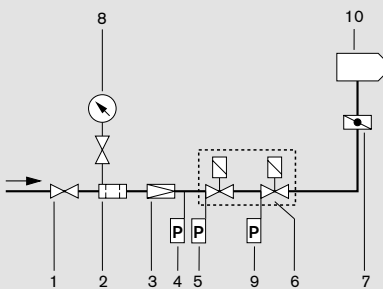


- ① Flange gasket
- ② Refractory
- ③ Aperture

The leading edge of the combustion head must protrude approx. 50 mm beyond the refractory ②. The refractory may be tapered (min. 60°).

Fuel systems

Gas-side fuel system



- 1 Ball valve *
- 2 Gas filter *
- 3 Pressure regulator, (LP) or (HP) *
- 4 High gas pressure switch *
- 5 Low gas pressure switch
- 6 Double gas valve assembly
- 7 Gas butterfly valve
- 8 Pressure gauge with push-button valve *
- 9 Valve-proving pressure switch
- 10 Burner

* Not included in burner price

Mounting position of the high gas pressure switch:
 On the regulator outlet of HP trains
 After the regulator of screwed LP trains
 On the valve assembly inlet of flanged LP trains
 Cable length approx. 2.5 m.

Layout of the valve train

On boilers with hinged doors, the valve train must be mounted on the opposite side to the boiler-door hinges.

Compensator

To enable a tension free mounting of the valve train, the fitting of a compensator is strongly recommended.

Break points in the valve train

Break points in the valve train should be provided to enable the door of the heat generator to be swung open. The main gas line is best separated at the compensator.

Support of the valve train

The valve train should be properly supported in accordance with the site conditions. See the Weishaupt accessories list for various valve train support components.

Gas meter

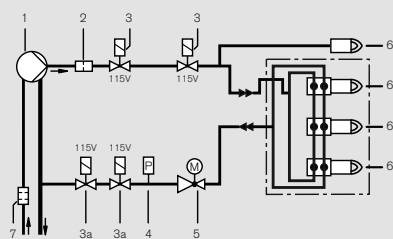
A gas meter must be installed to measure gas consumption during commissioning and servicing.

Optional thermal shutoff (when required by local regulations)

Integrated into the ball valve of screwed valve trains. A separate component with HTB seals fitted before the ball valve on flanged valve trains.

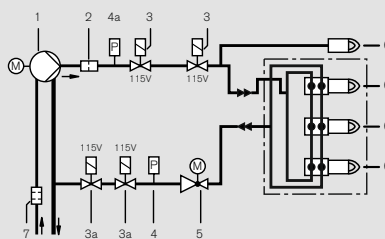
Oil-side fuel system

WM30/1 and WM30/2



WM30/3

with motorised SMG 1629 pump



- 1 Oil pump
- 2 Strainer
- 3 Normally closed oil solenoid valve (115 V, switched in series with 3a)
- 3a Normally closed oil solenoid valve (115 V, switched in series with 3, fitted against the direction of flow)
- 4 Oil pressure switch in return
- 4a Oil pressure switch in supply
- 5 Oil regulator
- 6 Nozzle assembly with shutoff device
- 7 External oil filter[Ⓞ]

Ⓞ Not included in burner price.

That's no façade. Headquartered in the southern German town of Schwendi, and with numerous offices across the world, Weishaupt has been a leading player in the heating and combustion technology industries for years. That's reliability.

Weishaupt is reliability.

The family-owned firm from the southern German town of Schwendi was established in 1932 by Max Weishaupt. It is a global player, with offices in 60 countries across the world, and a market leader for burners,

condensing boilers, solar equipment, heat pumps, and building management systems.

The pioneering Max Weishaupt endowed his business with the core values of trust, quality, customer service,

innovation, and experience.

That, summed up in a single word, is reliability.

And that is something for which Weishaupt stands to this day.



That's no Utopia. Weishaupt's constant research and development programme ensures ever-cleaner and more economical burners and heating systems. That's reliability.



Test firing chambers at the Weishaupt Research & Development Centre

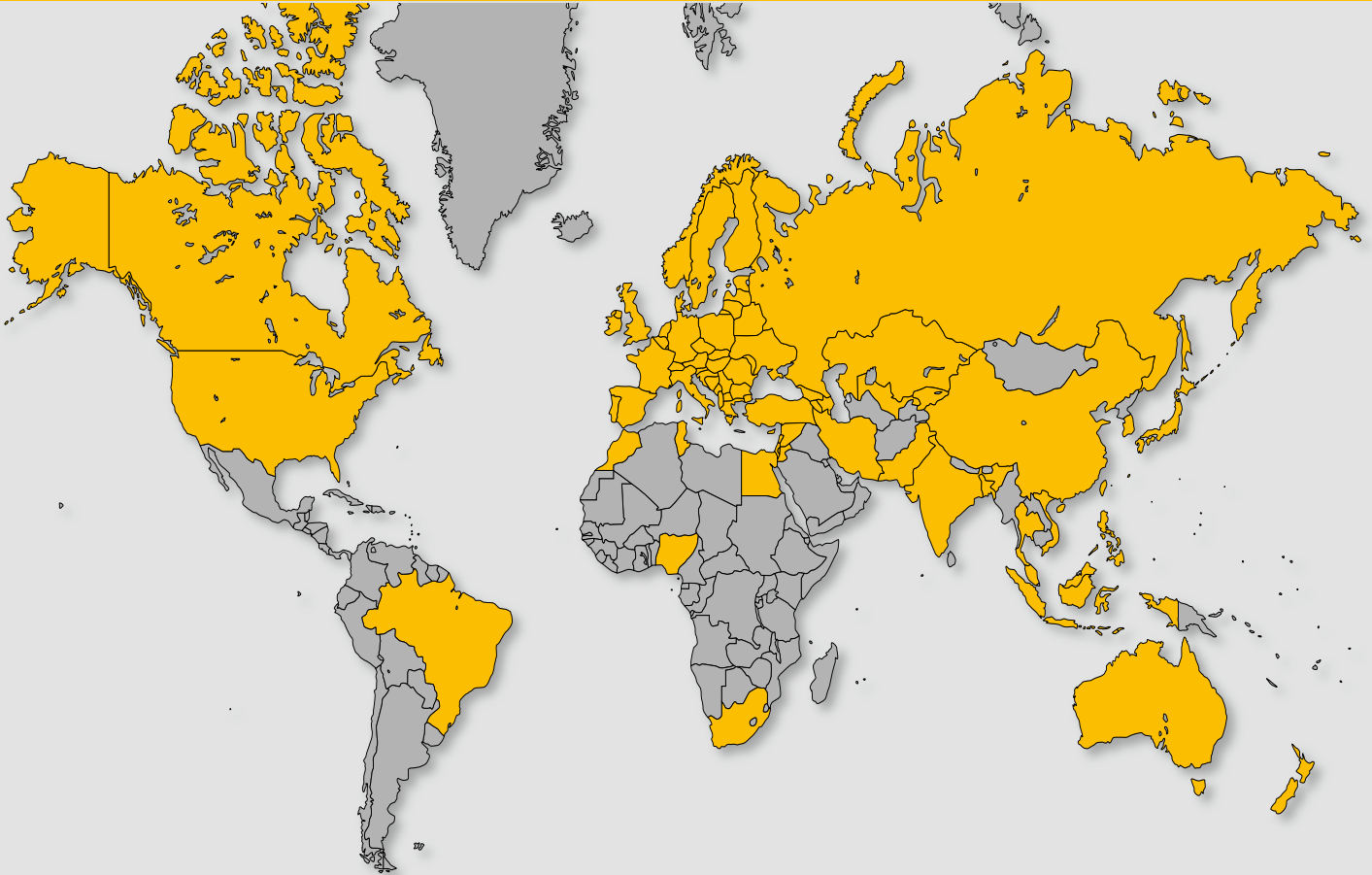


Making advances

Weishaupt has long recognised the signs of the times and is continually researching into ever more effective and environmentally friendly burners and heating systems. So, not only is Weishaupt contributing considerably to the reduction of unnecessary energy costs, but it is also taking an active part in protecting the environment.

In-house production

Weishaupt does more than just research and development in house. Burner and heating system production is also deeply embedded at our sites in Germany and Switzerland. That enables the real-time, seamless monitoring and control of all the products produced by Weishaupt.



Weishaupt worldwide:

Branch offices across Germany and numerous subsidiary companies, representatives and agents across the world provide local support.

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Frankfurt
Freiburg
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Luxembourg
Malaysia
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